



# The Santa Sophia Catholic College

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ACSE SEMINAR IN THE PUB





SANTA  
SOPHIA  
CATHOLIC EDUCATION CENTRE

















End client. Owner and operator of the new \$123m K-12 private school. Expected to cater up to 1900 students



Project architect and interior architect



Project manager



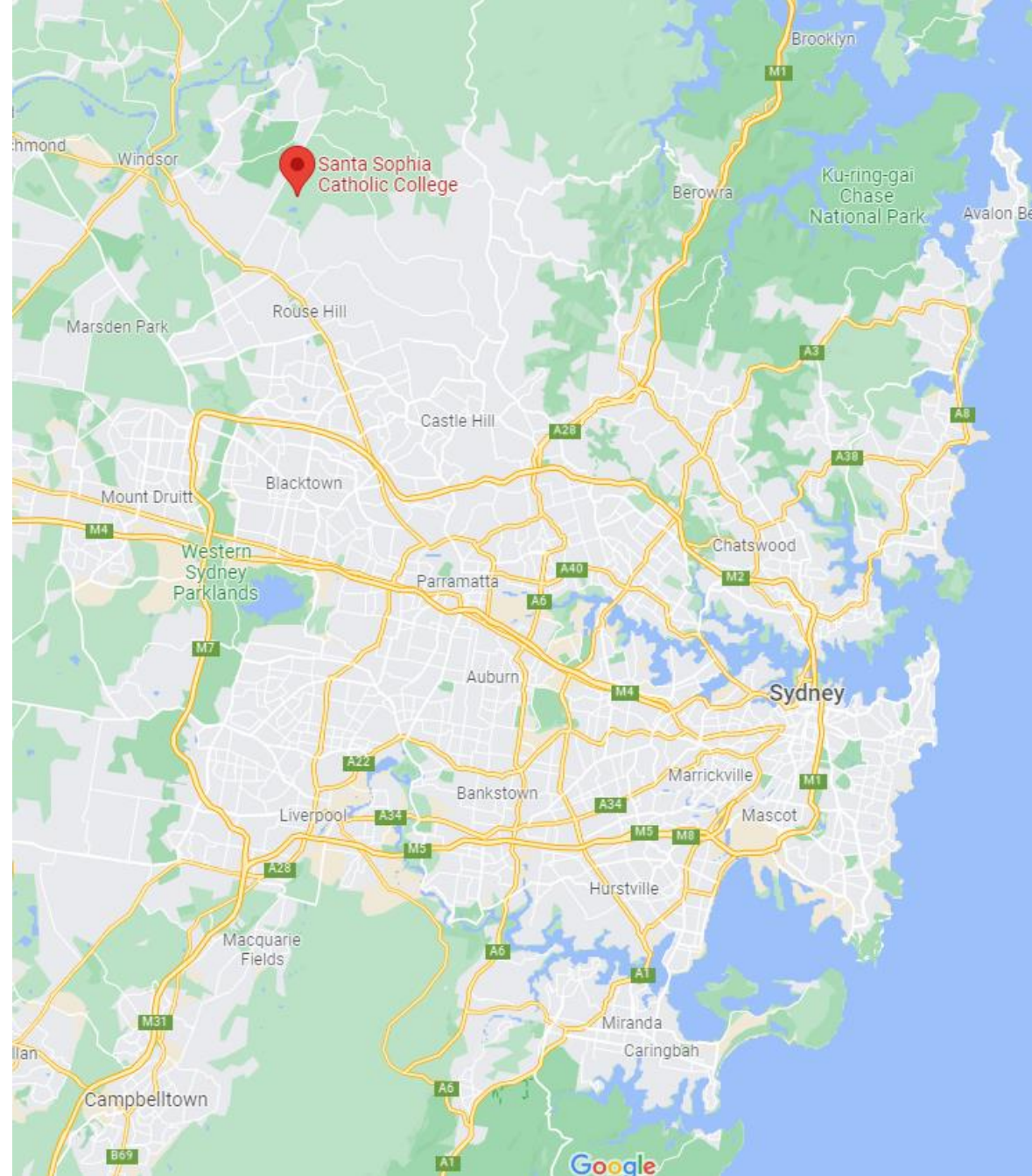
Head building contractor



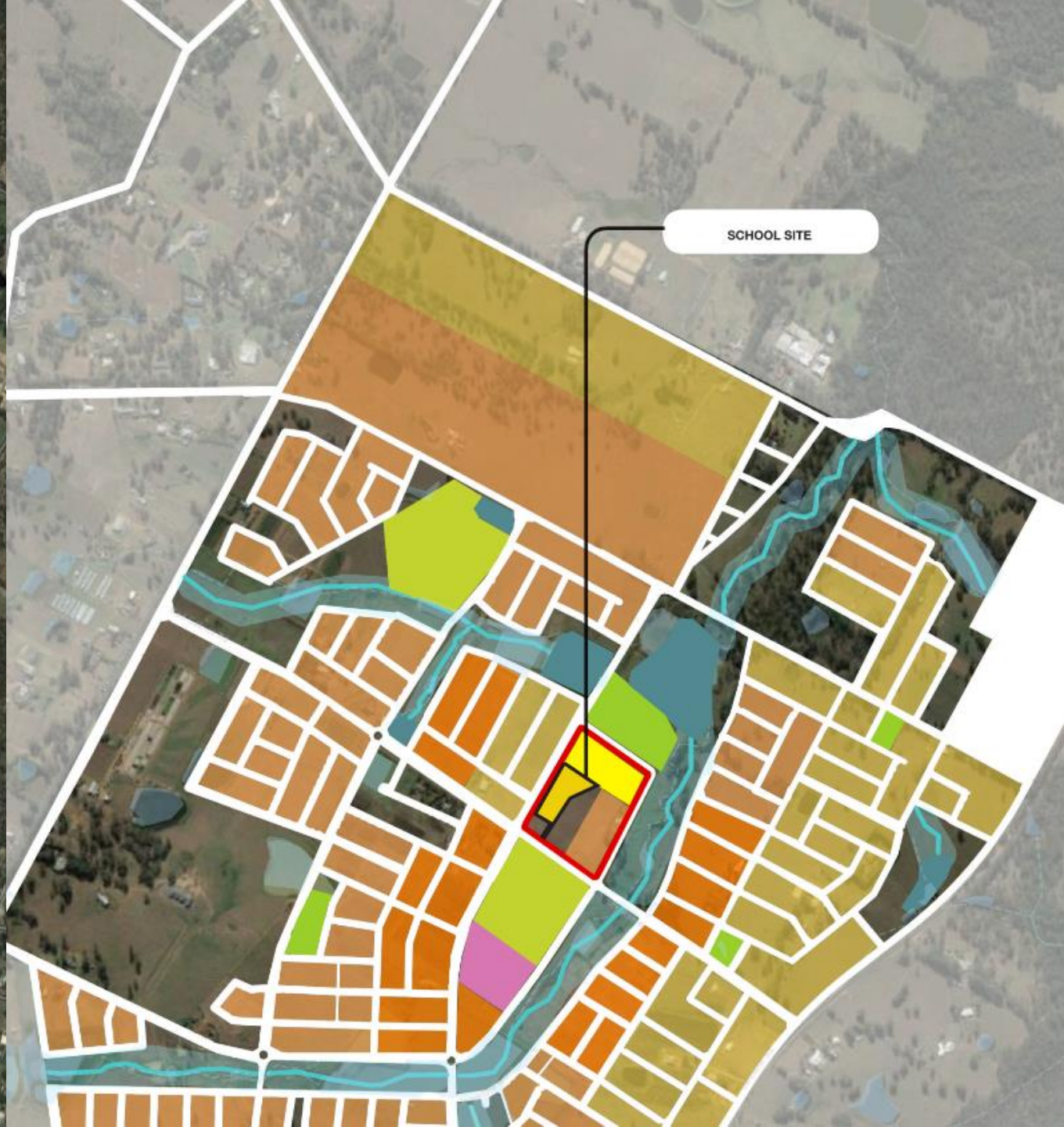
Structural engineer



Assisted Northrop with early stage concept design advice. Ongoing technical support. Fielders decking supplier.











#### DESIGN OPTION 1

This massing option was explored and presented to the client with option 2. It was found to be the preferred option.



#### DESIGN OPTION 2

Developed and presented to the client.



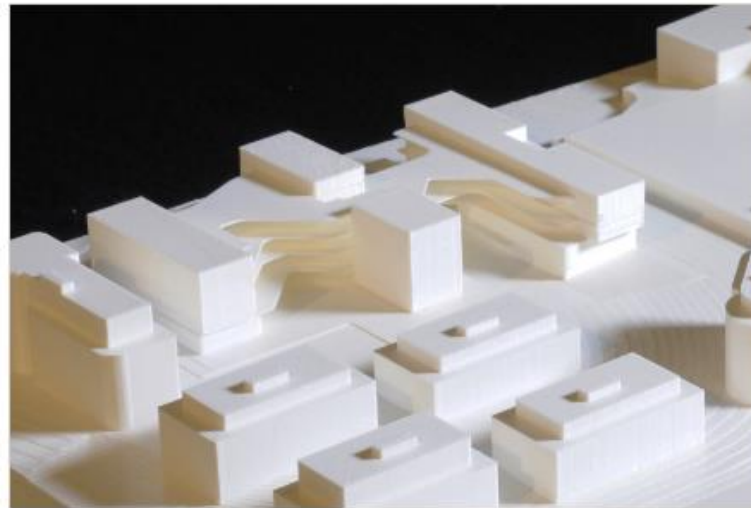
#### DESIGN OPTION 3

A design development of option 1. The full ribbon was found to be too enclosed and lacked a presence to the plaza or an urban address.



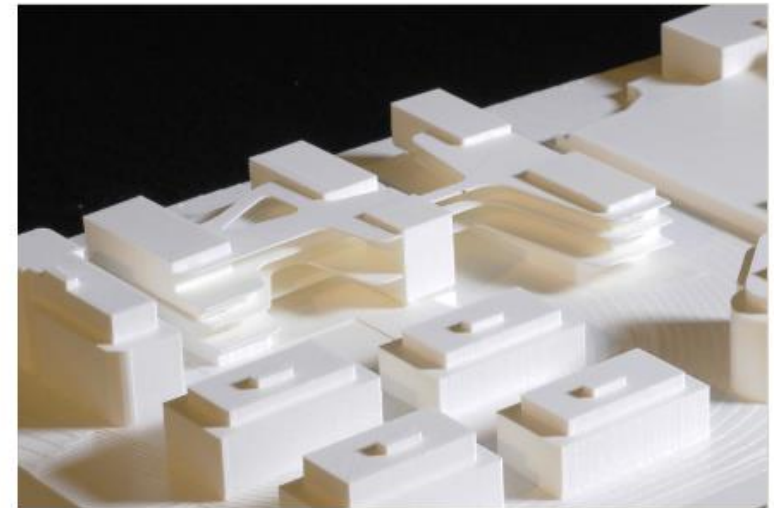
#### DESIGN OPTION 3A

Stacking play areas, creating bridges between buildings and introducing voids.



#### DESIGN OPTION 3B

Removing bridges and introducing play areas to the north of the site.



#### DESIGN OPTION 3C

Re- introducing voids to improve lighting conditions in the deeper floor plates.



# The Design Journey: The Beginning



December 2018

Northrop work with Buildcorp to develop a 'rapid build' scheme for a new 'modular' school ECI proposal





# Modular with a Difference

Prefabbed 'modules' lock in contractors at an early stage during design development

One supplier increases the procurement risk & decreases potential for market competition

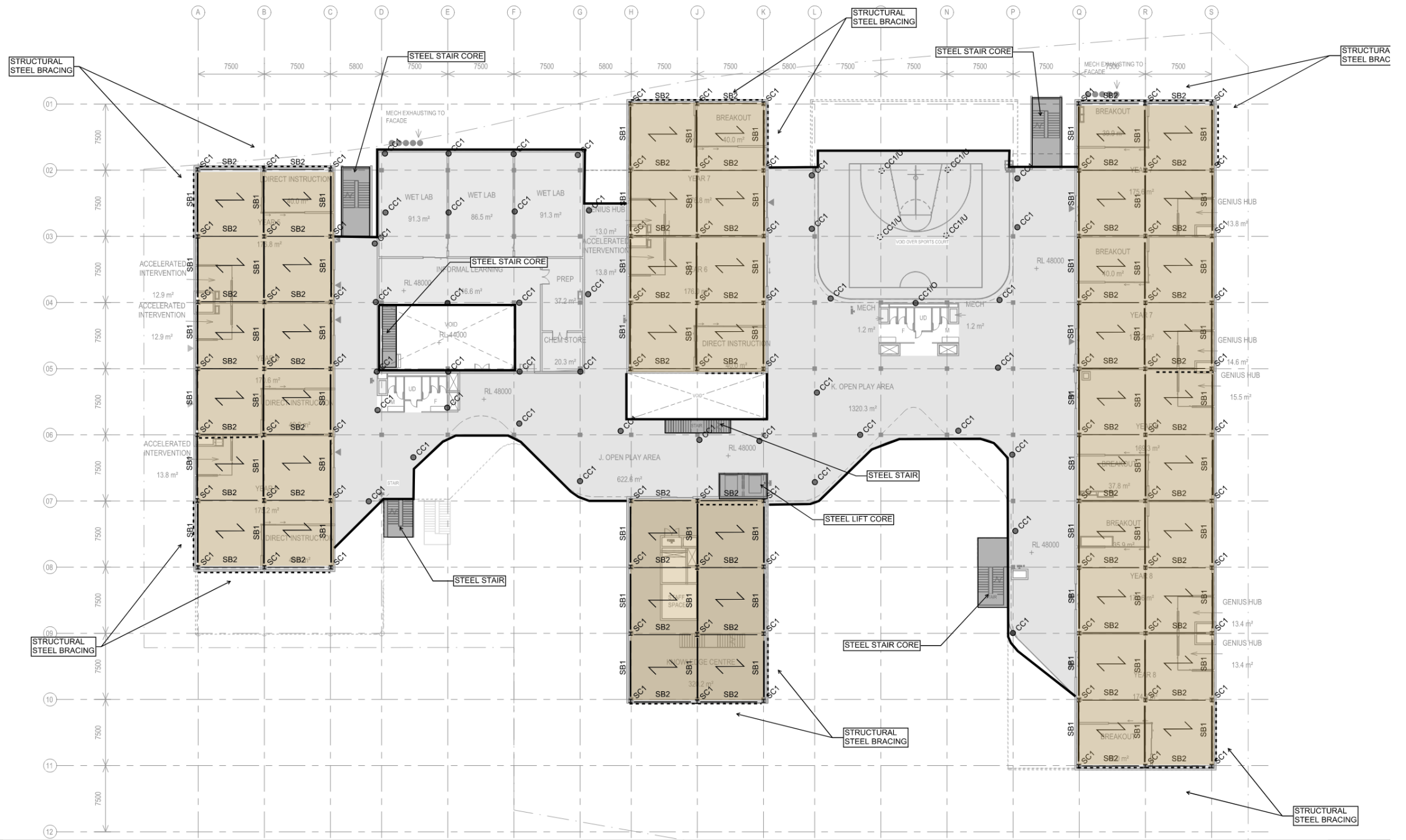
Stick with off-site fabrication for structure. Leverage Buildcorp's joinery business Euroline to prefabricate joinery/internal finishes



Structural System	Product Availability	Speed of Construction	Cost
Steel Frame	Readily Available	High	Medium
Mass Timber	Restricted Availability	High	Medium
Precast Concrete	Limited Availability	Medium	Low

Table 2.5.1 – Structural system matrix



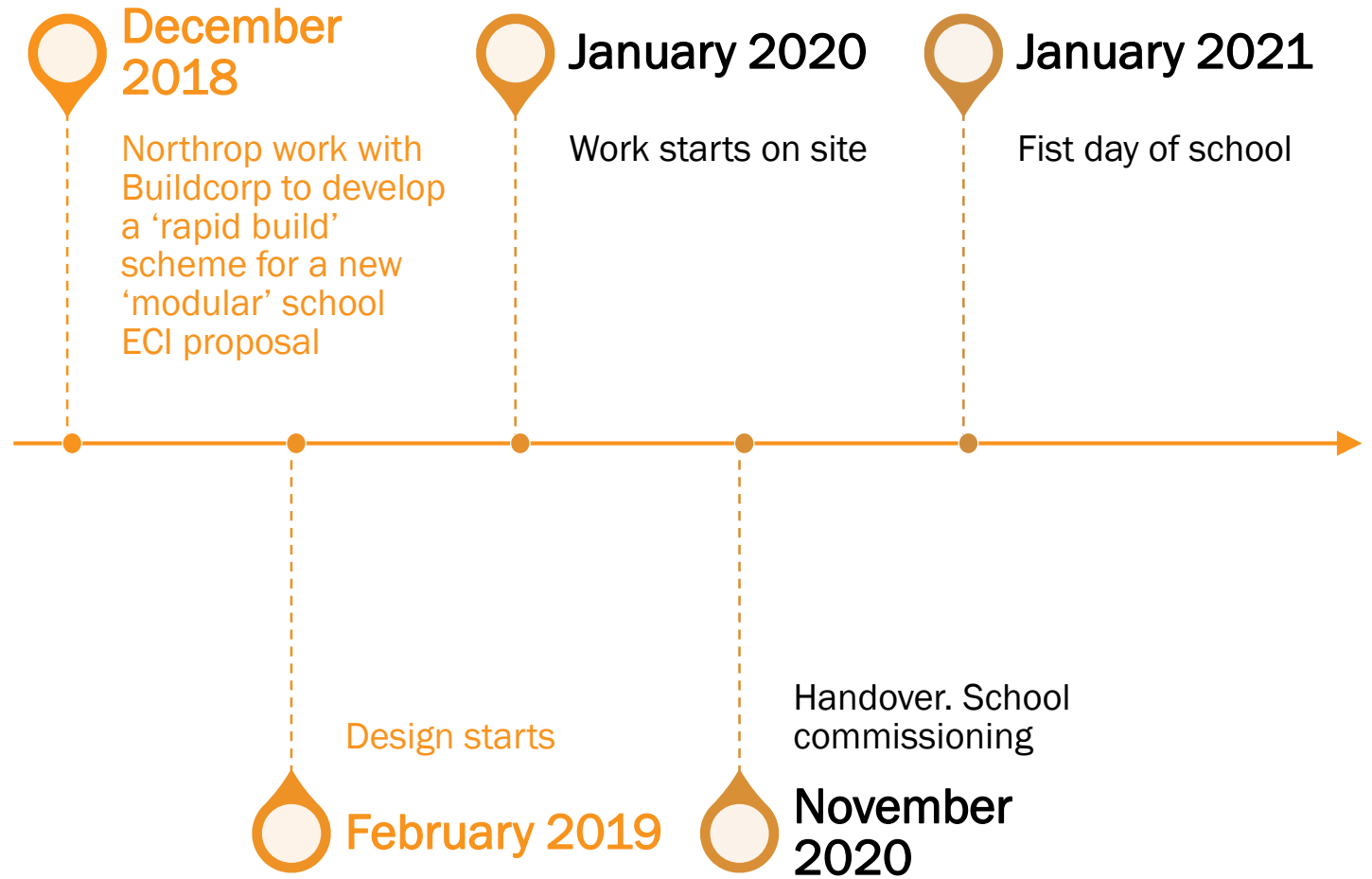




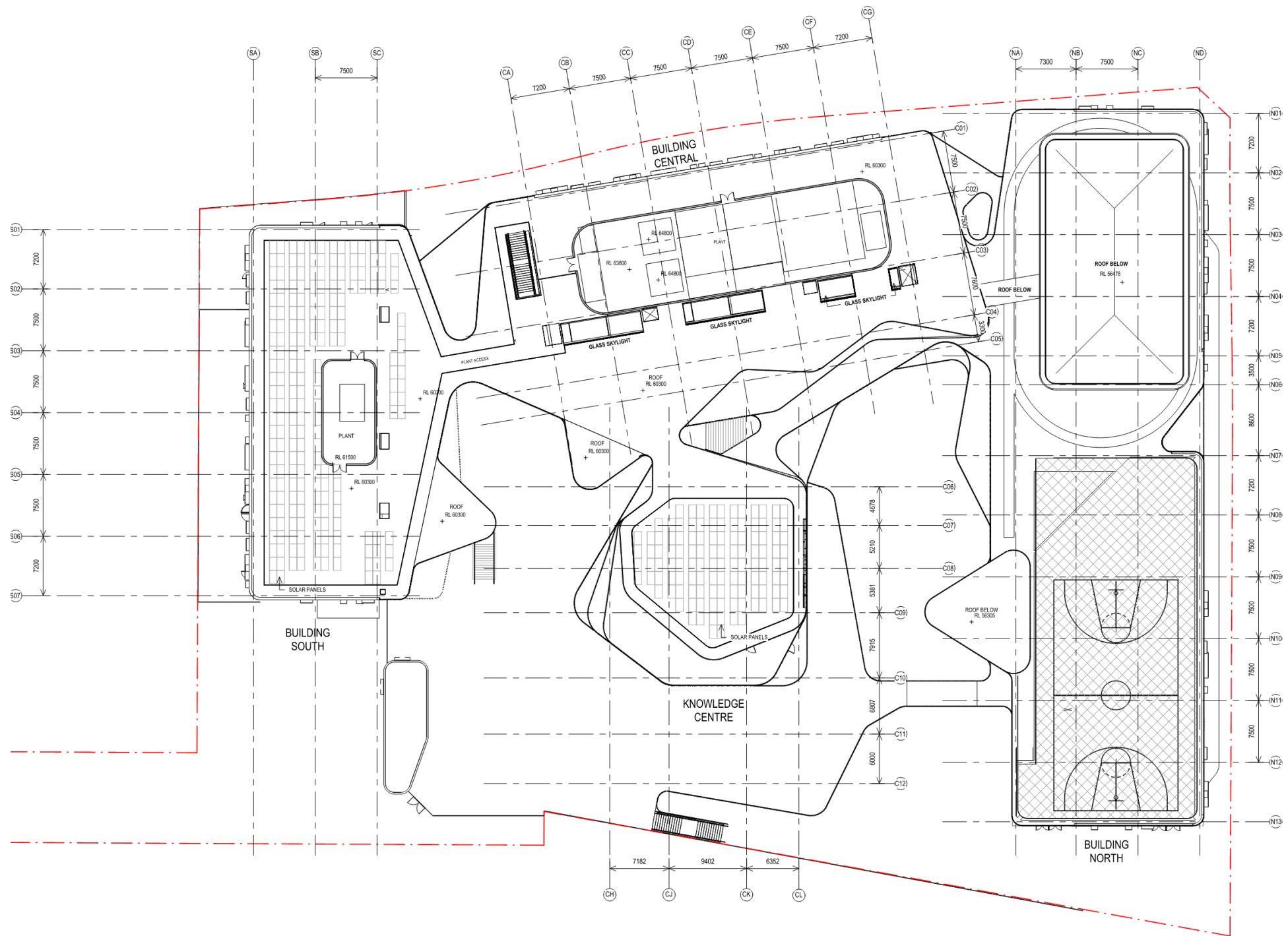




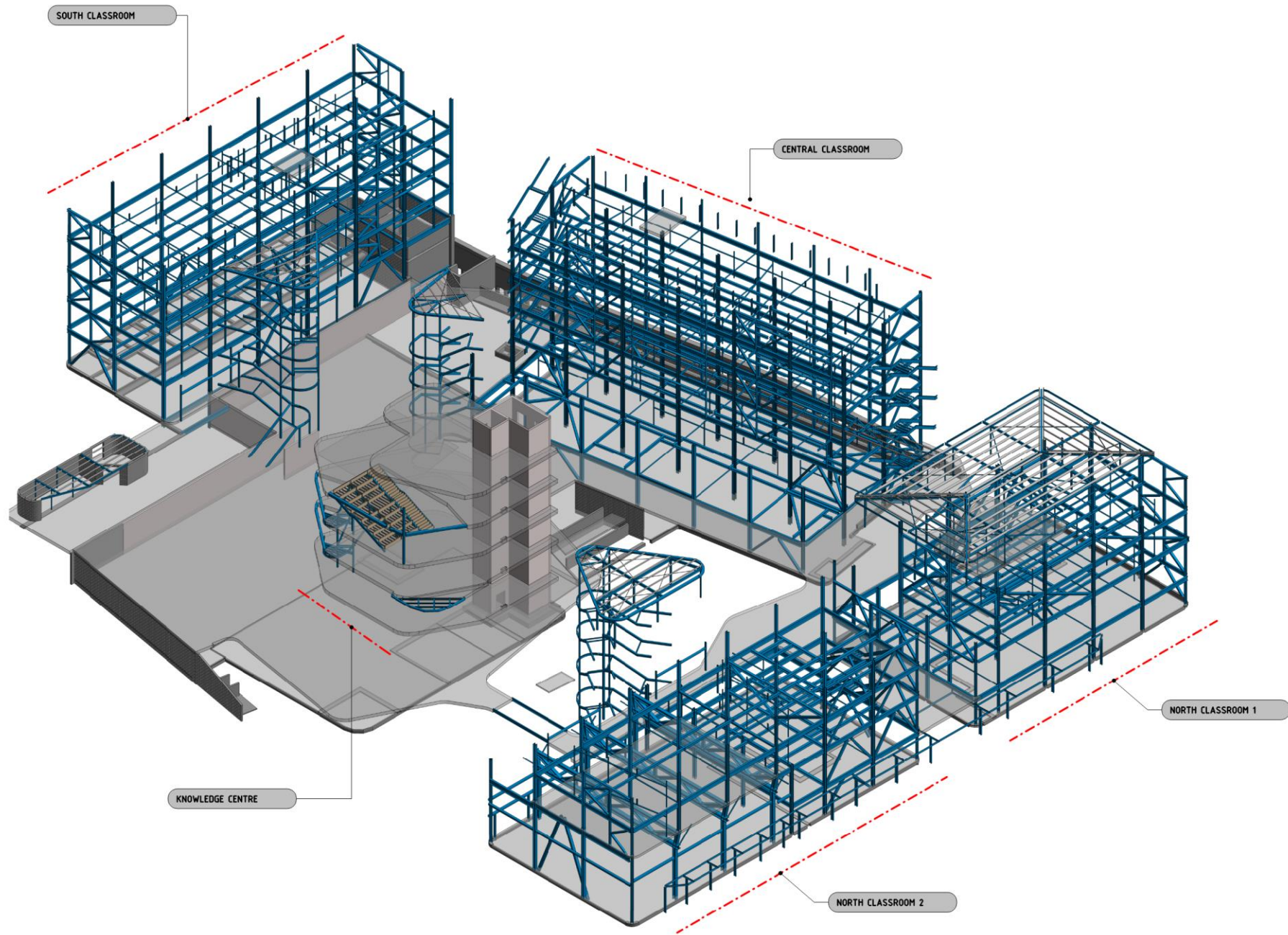
# The Design Journey: Start of Design





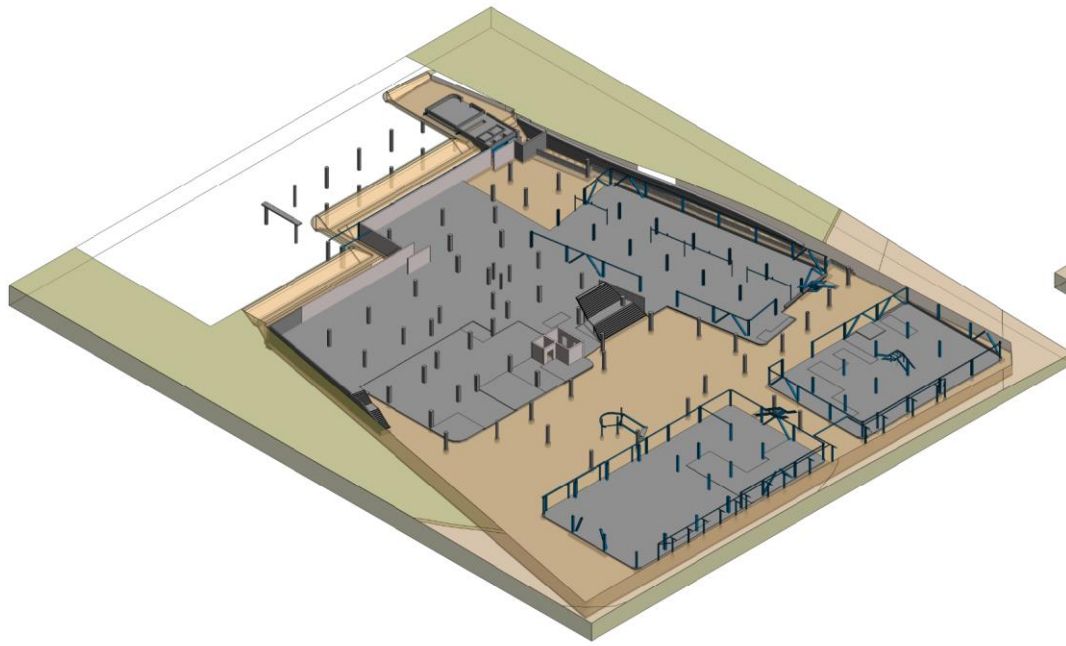




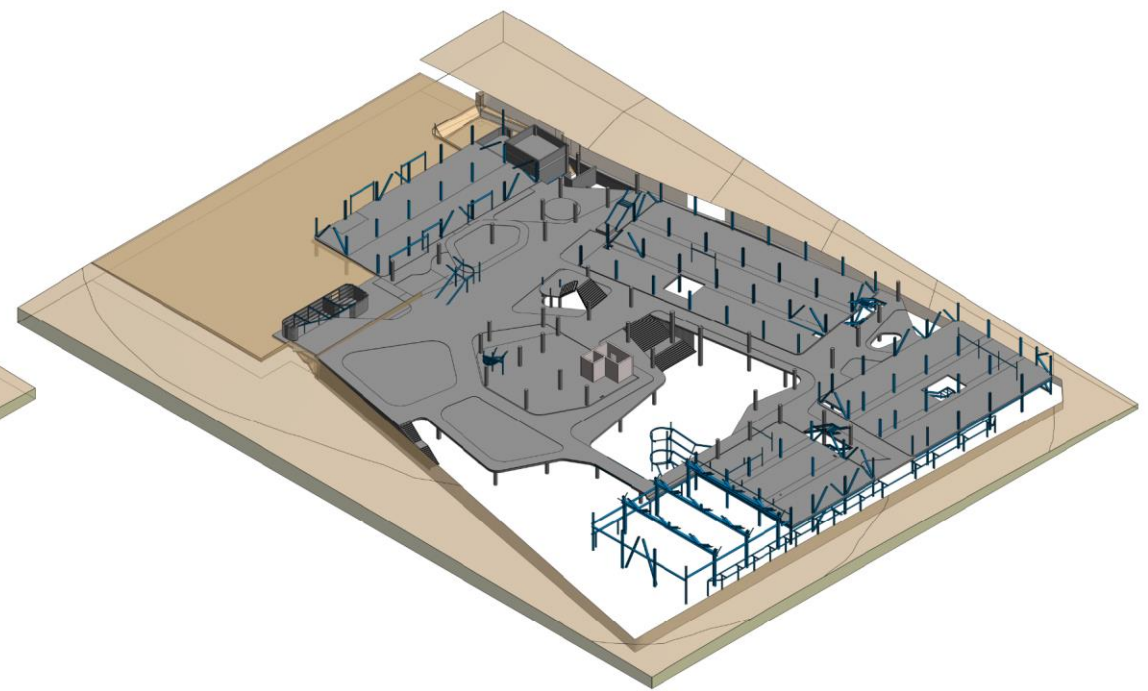


3D - OVERALL SITE

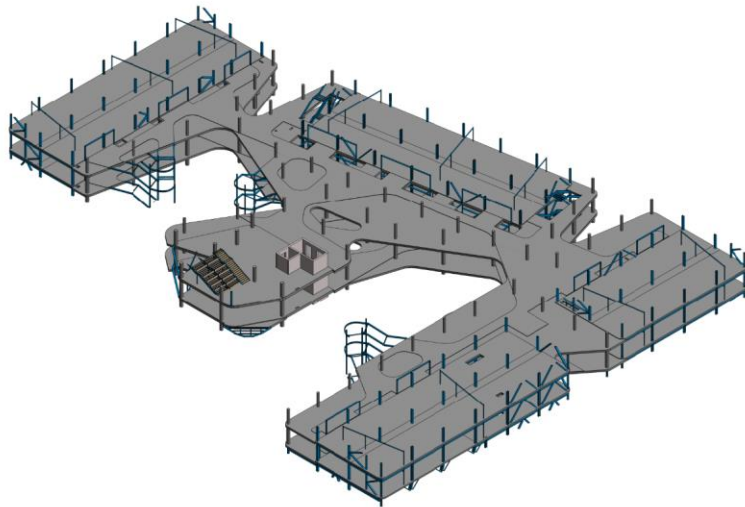




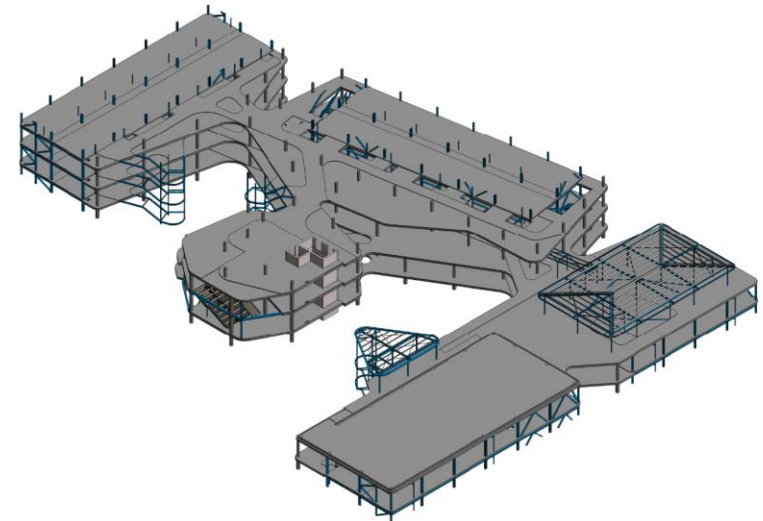
LEVEL 00 - 3D VIEW



LEVEL 01 - 3D VIEW

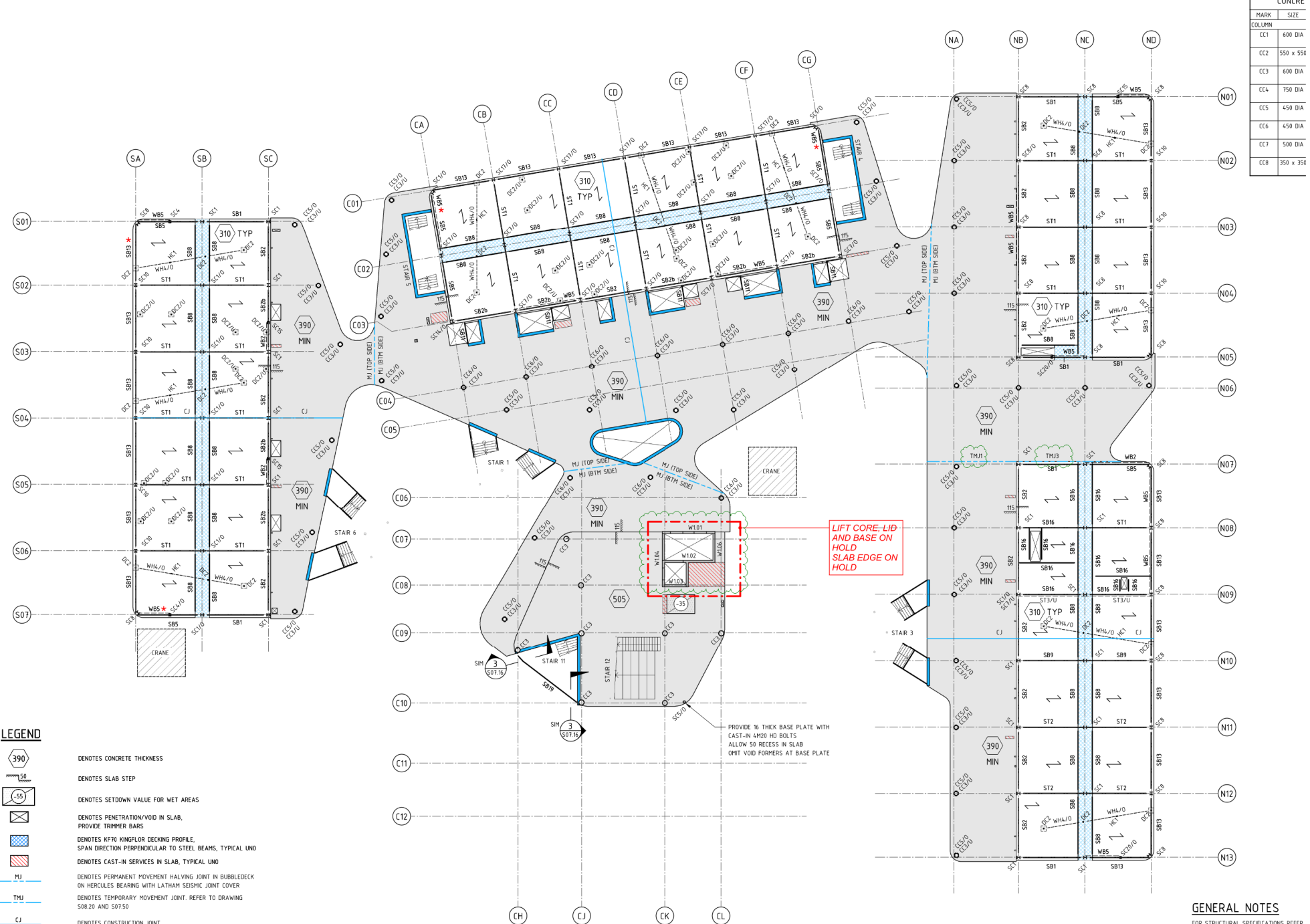


LEVEL 02 AND 03 - 3D VIEW



LEVEL 03, 04 AND 05 - 3D VIEW





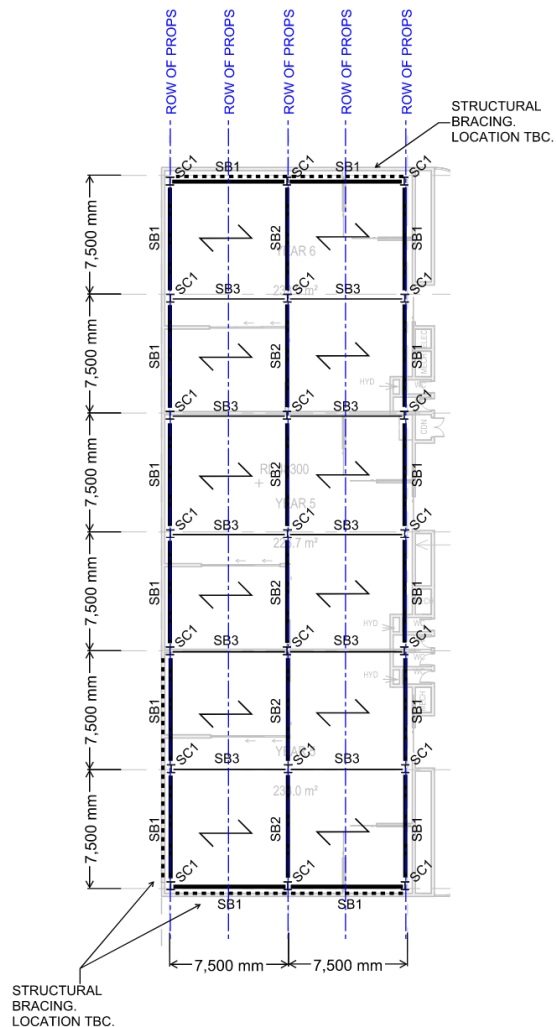
MARK	SIZE
CC1	600 DIA
CC2	550 x 550
CC3	600 DIA
CC4	750 DIA
CC5	450 DIA
CC6	450 DIA
CC7	500 DIA
CC8	350 x 350

LEVEL 03 - OVERALL SLAB PLAN

GENERAL NOTES

FOR STRUCTURAL SPECIFICATIONS REFER  
SLABS TO BE 390 THICK. SLABS CAST AC  
DESIGNED BY BUBBLEDECK CONTRACTOR L  
ALL BUBBLEDECK SLABS TO BE TEMPORA



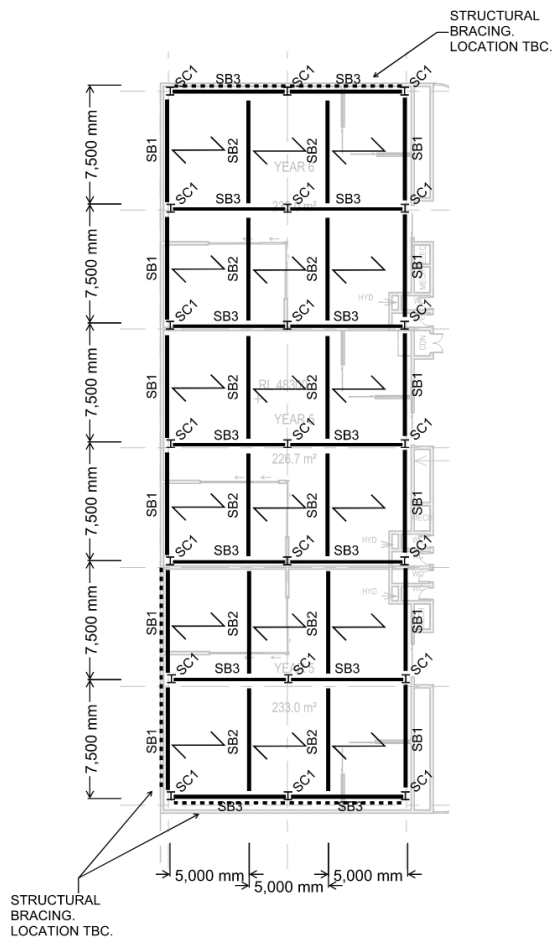


**OPTION A1 & A2**  
**7.5x7.5m GRID - PROPS**

**FLOORING:**  
KINGFLOR 'SLIMFLOR 210' METAL DECKING OR SIMILAR. 310MM THICK.

**BEAMS:**  
SB1 - 530UB92  
SB2 - 530UB92 (OPTION A1)  
SB2 - 310UC118+15x510 PLATE+2/50x5 SHS (OPTION A2)  
SB3 - 90x5 SHS

**PROPPING:**  
1 ROW OF PROPS MID-SPAN OF EACH SLAB  
1 ROW OF PROPS UNDER BEAMS SB1 & SB2

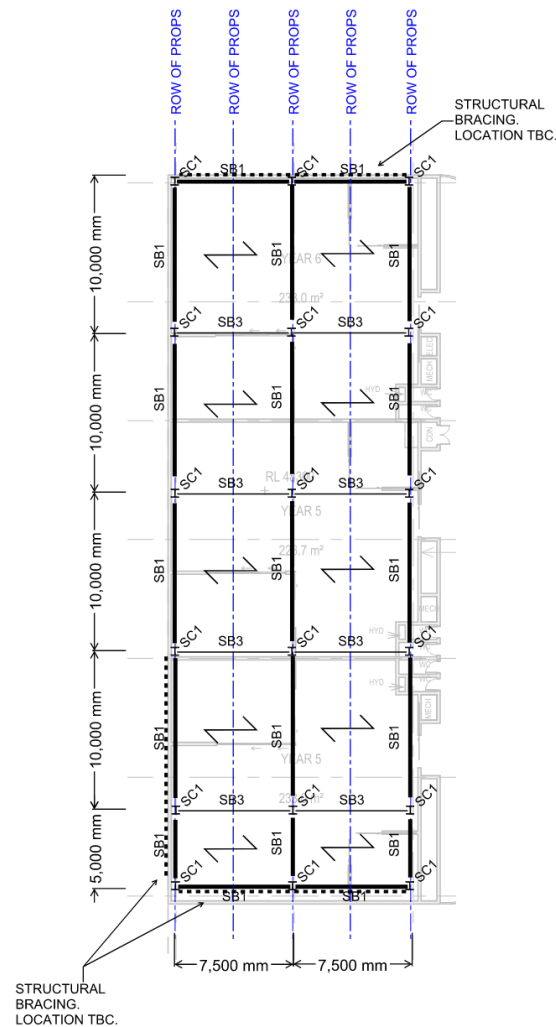


**OPTION B1 & B2**  
**7.5x5m GRID - NO PROPS**

**FLOORING:**  
KINGFLOR 'SLIMFLOR 210' METAL DECKING OR SIMILAR. 310MM THICK.

**BEAMS:**  
SB1 - 530UB82  
SB2 - 530UB82 (OPTION B1)  
SB2 - 250UC89.5+16x460 PLATE (OPTION B2)  
SB3 - 610UB113

**PROPPING:**  
NO PROPPING REQUIREMENTS

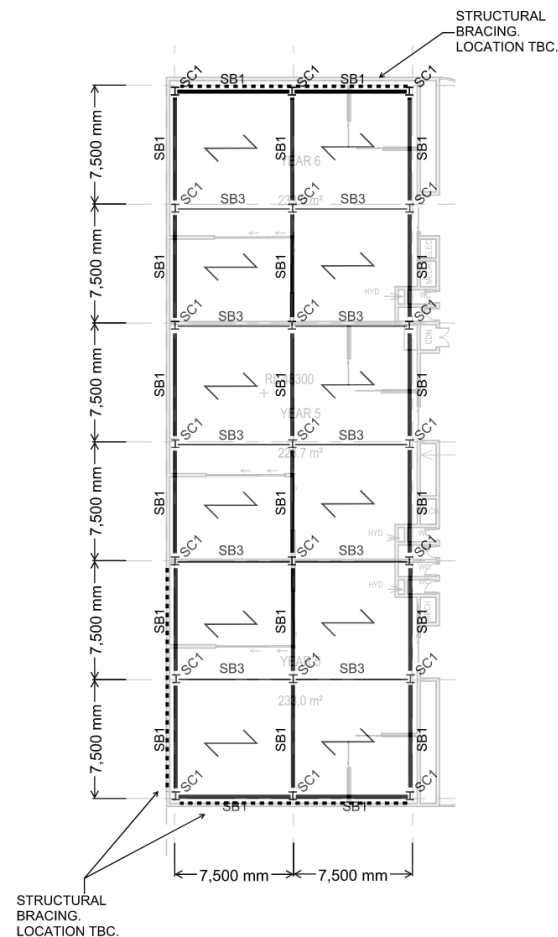


**OPTION C**  
**10x7.5m GRID - PROPS**

**FLOORING:**  
KINGFLOR 'SLIMFLOR 210' METAL DECKING OR SIMILAR. 310MM THICK.

**BEAMS:**  
SB1 - 610UB125  
SB3 - 90x5 SHS

**PROPPING:**  
1 ROW OF PROPS MID-SPAN OF EACH SLAB  
1 ROW OF PROPS UNDER BEAMS SB1 & SB2



**OPTION D**  
**7.5x7.5m GRID - TIMBER**

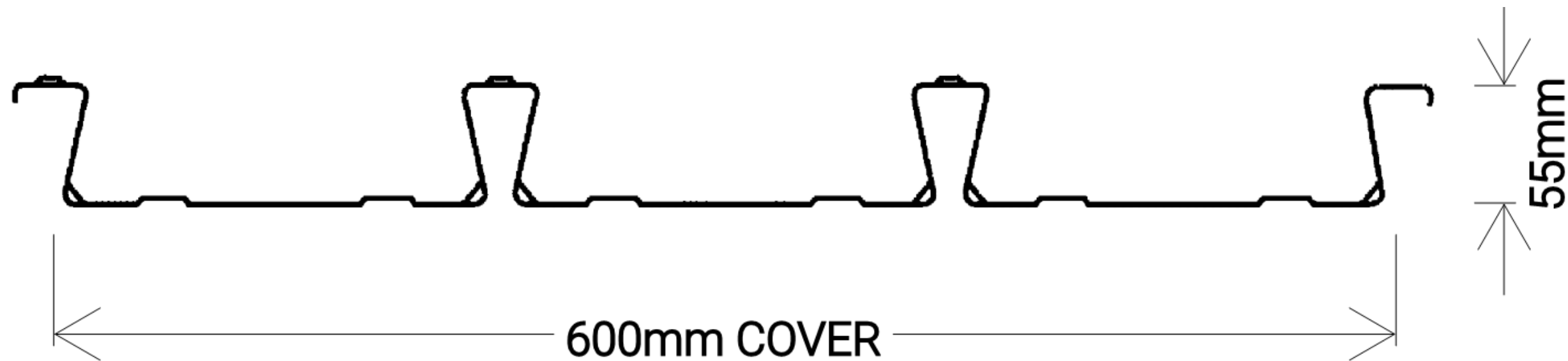
**FLOORING:**  
XLAM CL7/295 CLT FLOORING WITH 50mm CONCRETE TOPPING LAYER

**BEAMS:**  
SB1 - 310UC137+15x510 PLATE  
SB3 - 90x5 SHS

**PROPPING:**  
1 ROW OF PROPS MID-SPAN OF EACH SLAB  
1 ROW OF PROPS UNDER BEAMS SB1 & SB2

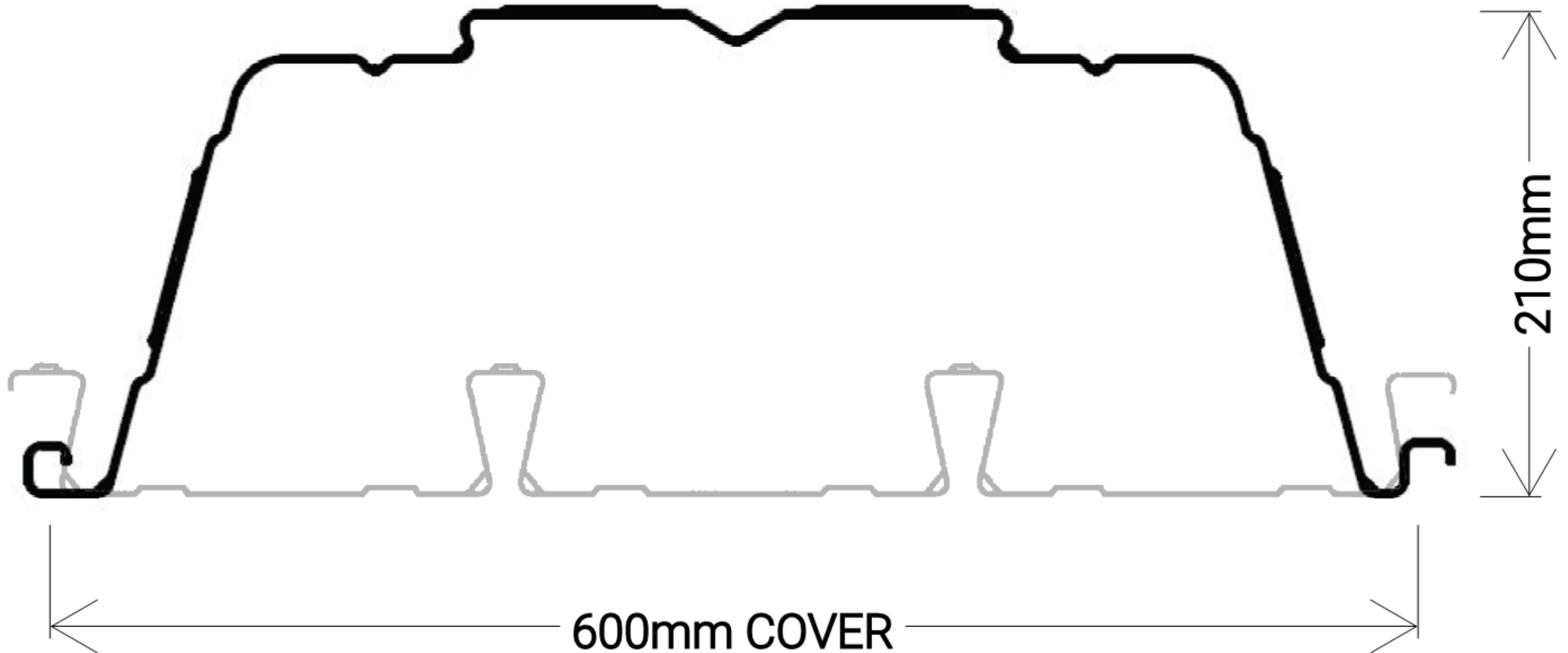


# “Traditional” Composite Decking – e.g. RF55/Bondek





**SlimDek 210<sup>®</sup>** is a composite metal deck formwork with deep ribs, allowing unpropped spans **up to 7m to be achieved**





# SlimDek 210® in SlimFlor vs “Traditional” Composite

SlimFlor® - Primary ASB + SlimDek 210®  
no secondary beams

Vs.

Conventional Primary-secondary steel framing +  
structural decking



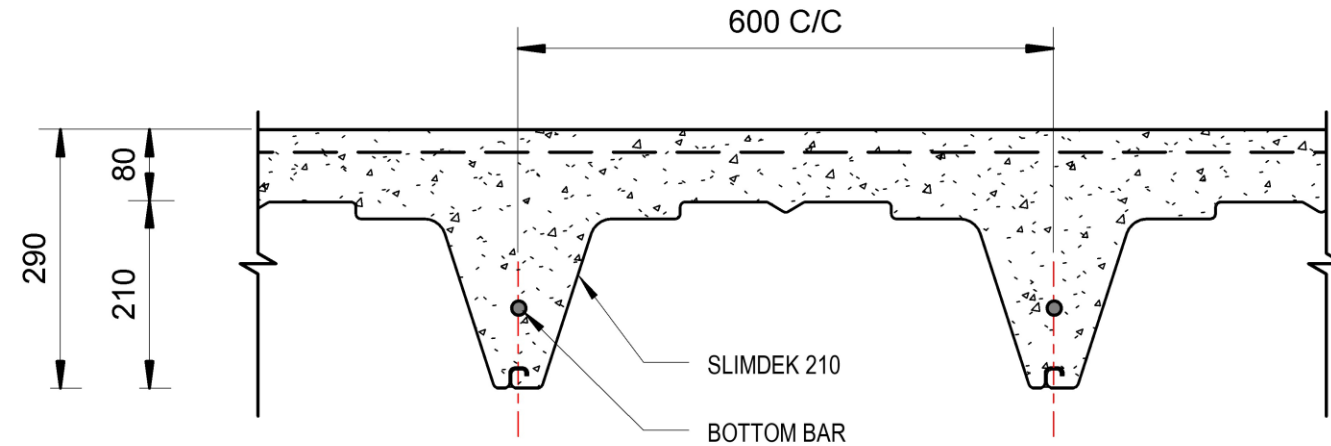


# SlimDek 210® in SlimFlor vs “Traditional” Composite

SlimFlor® - Primary ASB + SlimDek 210®  
no secondary beams

Vs.

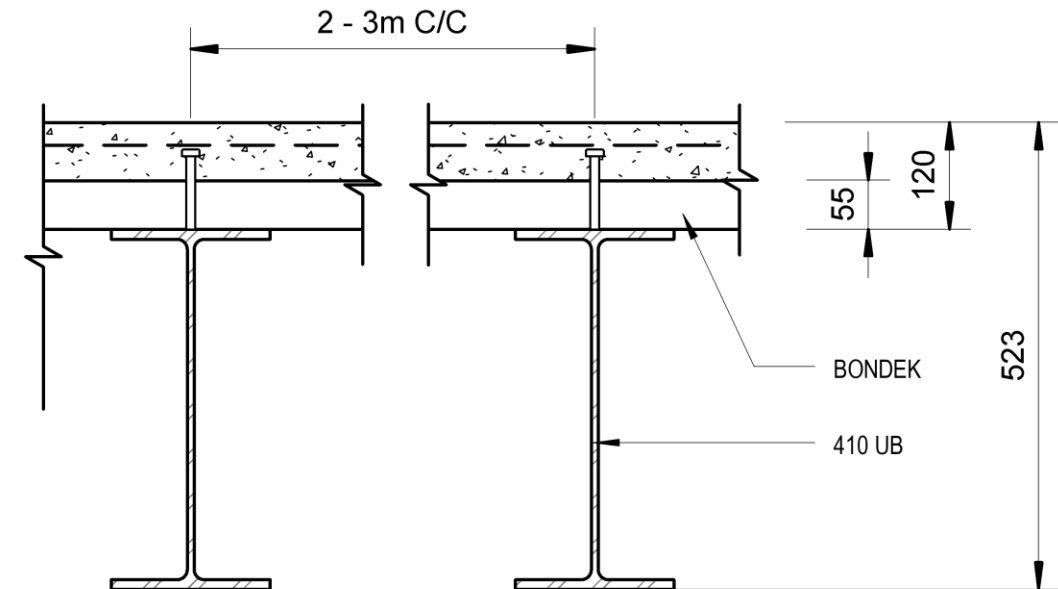
Conventional Primary-secondary steel framing +  
structural decking



290mm SLIMDEK 210 SLAB

AVERAGE CONCRETE VOLUME  $\approx 290 - 170 + 15 = 135\text{mm}$

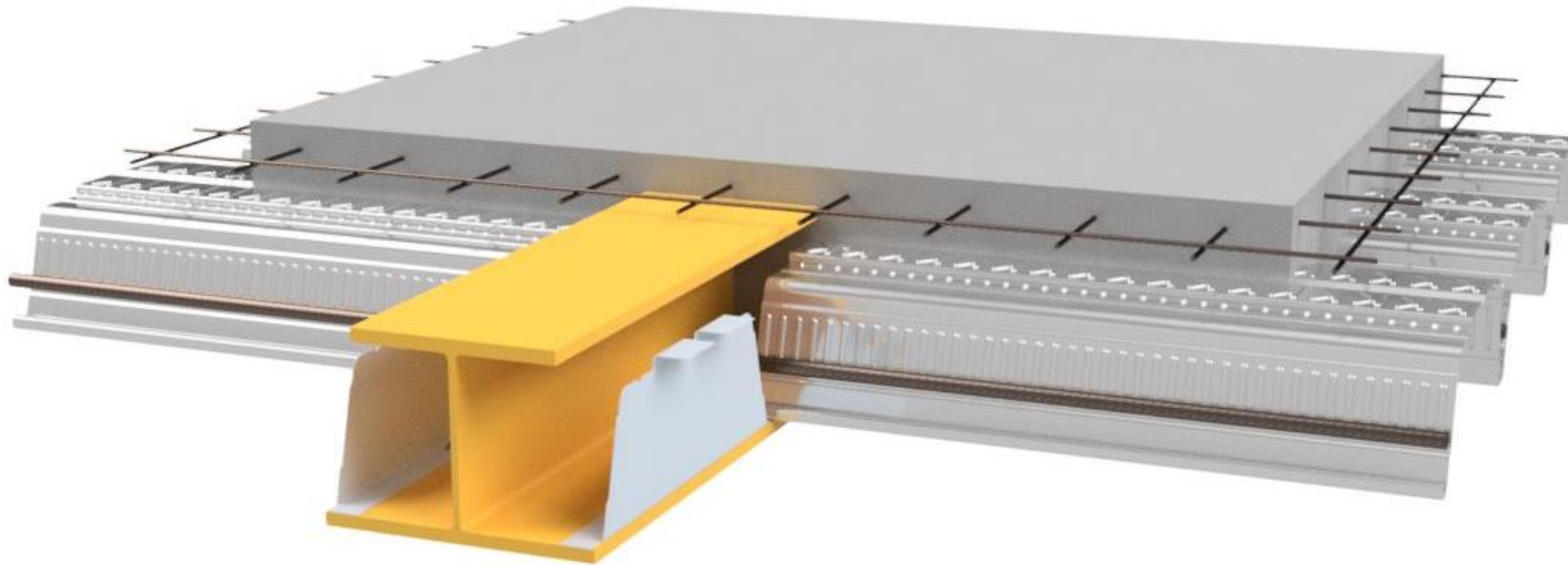
60FRL – 280mm	90FRL – 290mm
120FRL – 305mm	180/240FRL – 330/350mm



120mm BONDEK SLAB

AVERAGE CONCRETE VOLUME  $\approx 120 + 5 = 125\text{mm}$

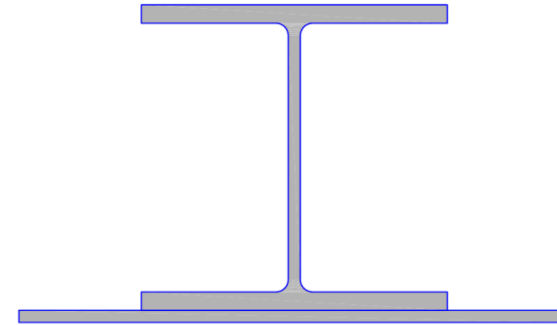
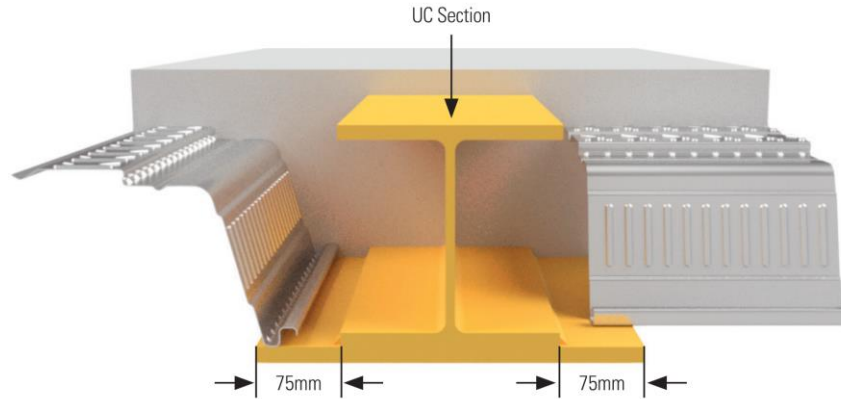
# SlimDek 210<sup>®</sup> in SlimFlor<sup>®</sup> arrangement (Internal Beams at SSCC)



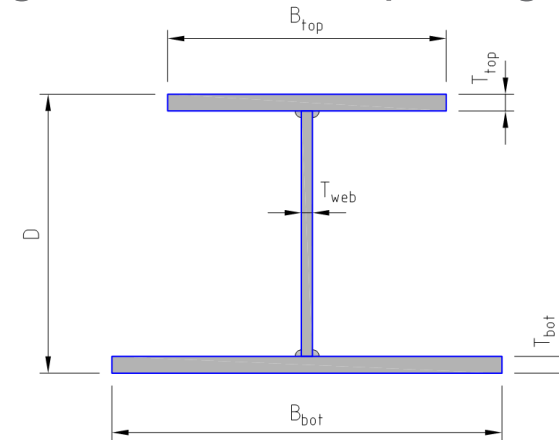
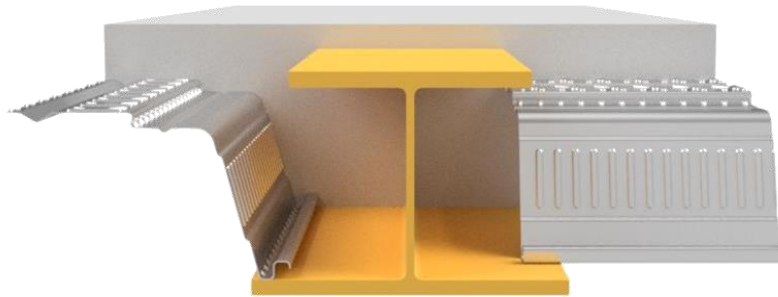


# Asymmetric Steel Beams – ASB

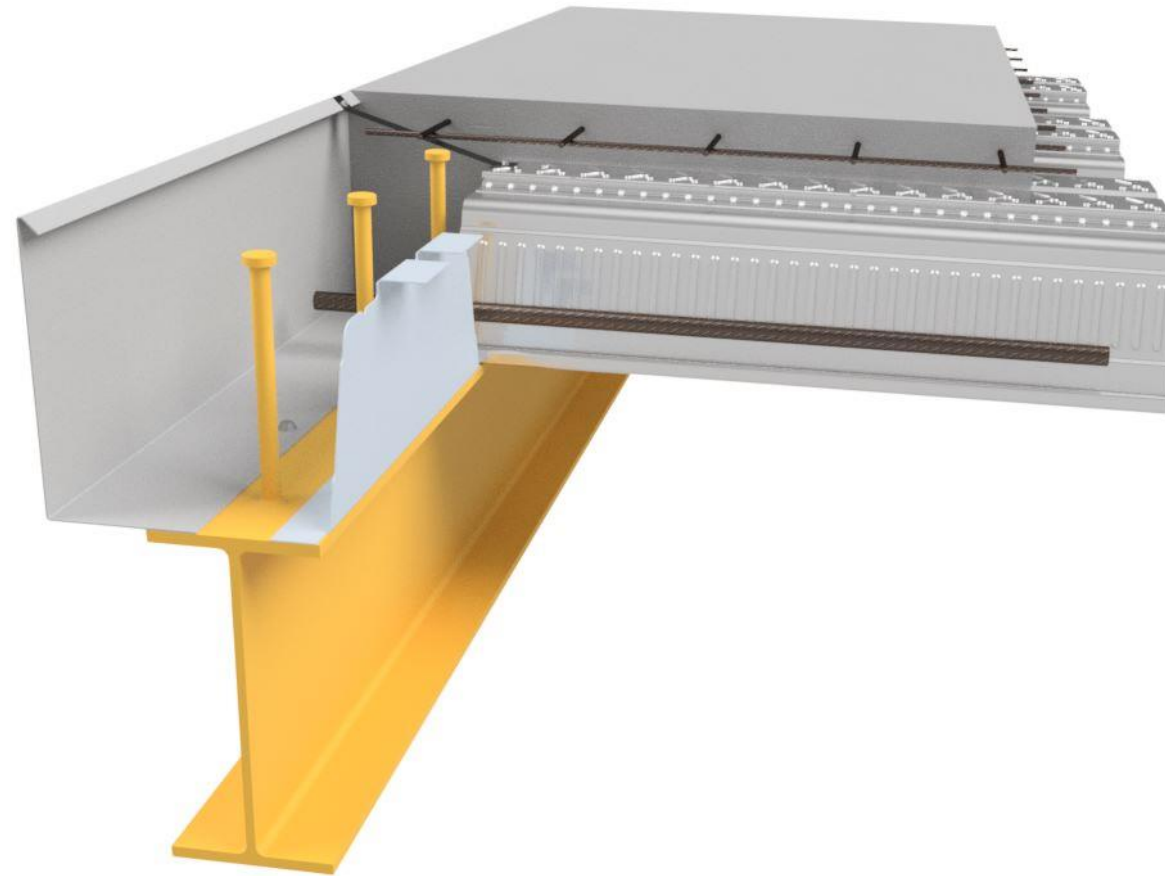
- ASB(UC) – Standard UC section with welded bottom plate (hit-miss)



- CUSTOM ASB – 3 plate welded ASB with bottom flange wider than top flange



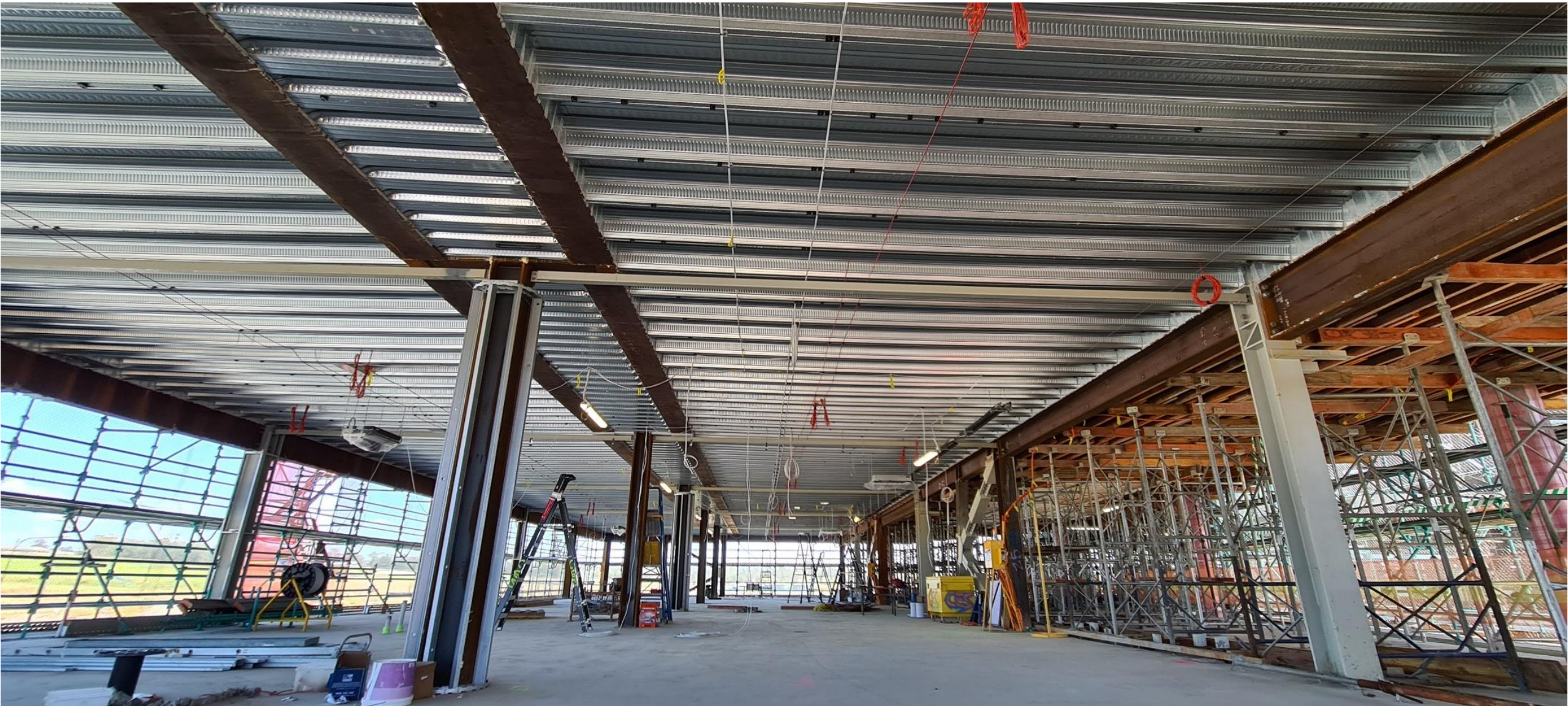
# SlimDek 210<sup>®</sup> in down-stand arrangement (Edge beams at SSCC)



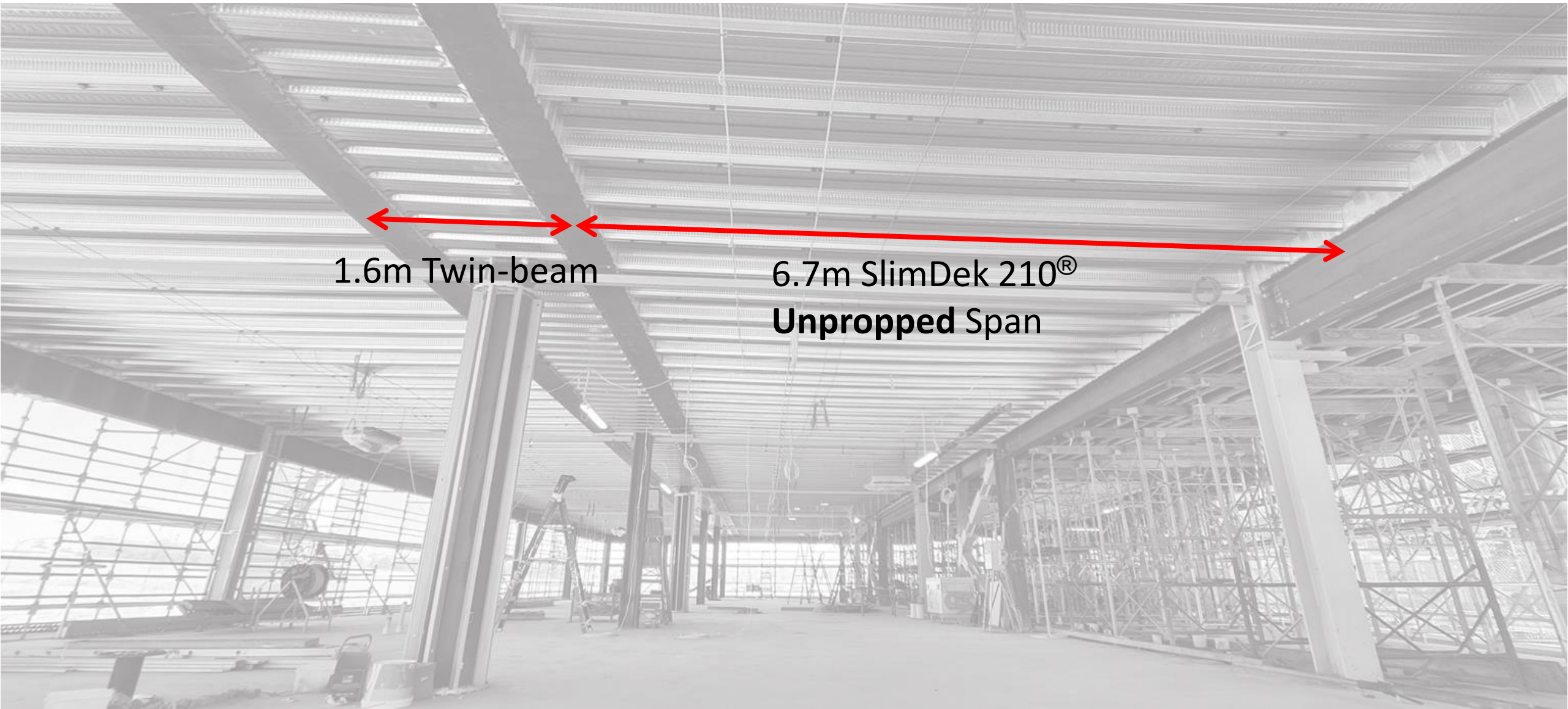












1.6m Twin-beam

6.7m SlimDek 210<sup>®</sup>  
**Unpropped Span**

7.5m COLUMN GRID









# The Design Process – SlimFlor® Beams



## Beam Design

- Fully encased asymmetric steel beams are designed as **fully composite for SLS** and steel only for ULS **without shear studs**
  - This has been validated by testing, showing full composite capacity is achieved all the way up to yield (CTBUH paper, SCI-P-248, etc.) & significant reserve capacity present at ULS
- **KingBeam 2** software can be used for design of SlimFlor® beams
  - ASB's are checked for construction stage torsion and local flexure of the bottom flange (crane beam effect)
  - ASB's are checked for SLS and ULS as per above assumptions
  - All checks undertaken in accordance with AS2327
  - KingBeam 3 currently under development for continuous composite (watch this space!)
- Superior Hp/A Ratio of encased SlimFlor® beams reduces the passive fire protection requirements



# The Design Process – SlimFlor® Beams

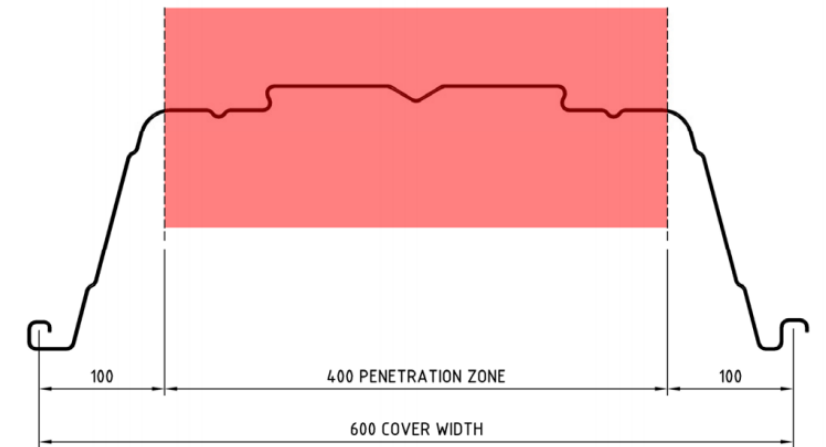


## Beam Design

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  - ASB's are checked for compression stage to and local flexure of the bottom flange (crane beam effect)
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  - KingBeam 3 is currently under development for continuous composite (watch this space!)
- Superior Hp/A Ratio of encased SlimFlor® beams reduces the passive fire protection requirements

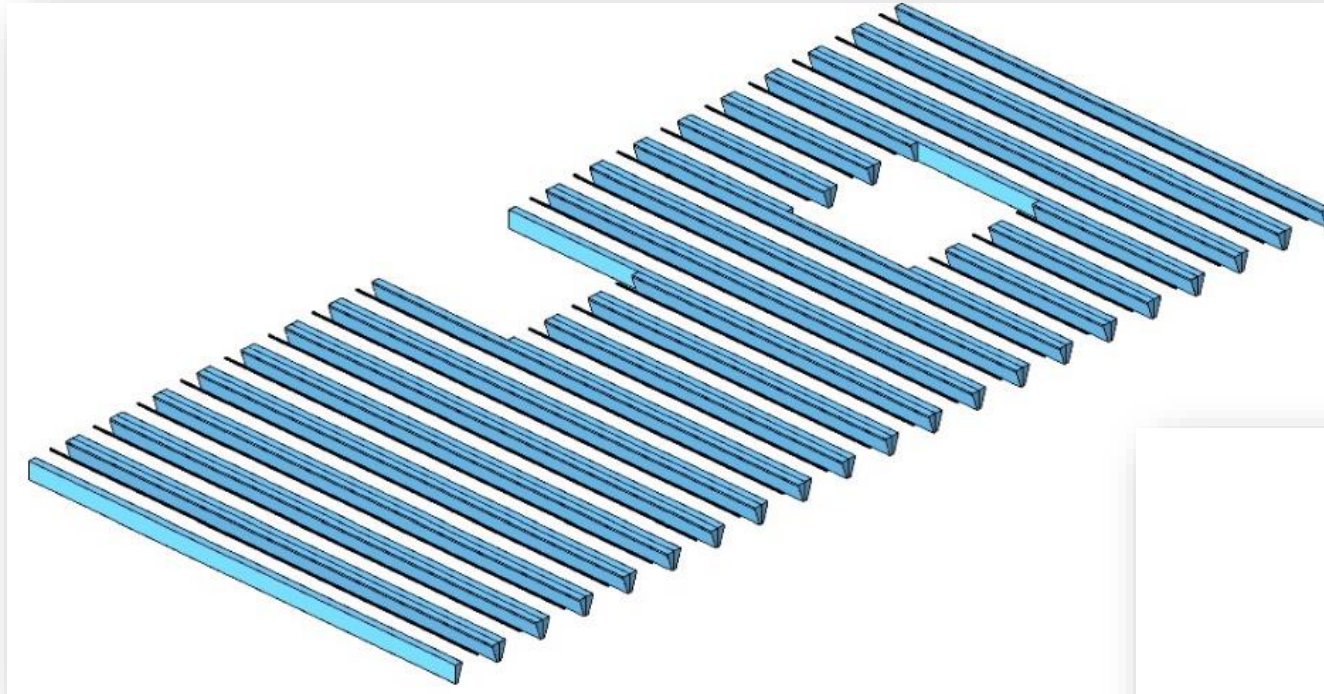
**Reach out, we'll do it for you and save your project budget!**

# Service Penetrations & Coordination

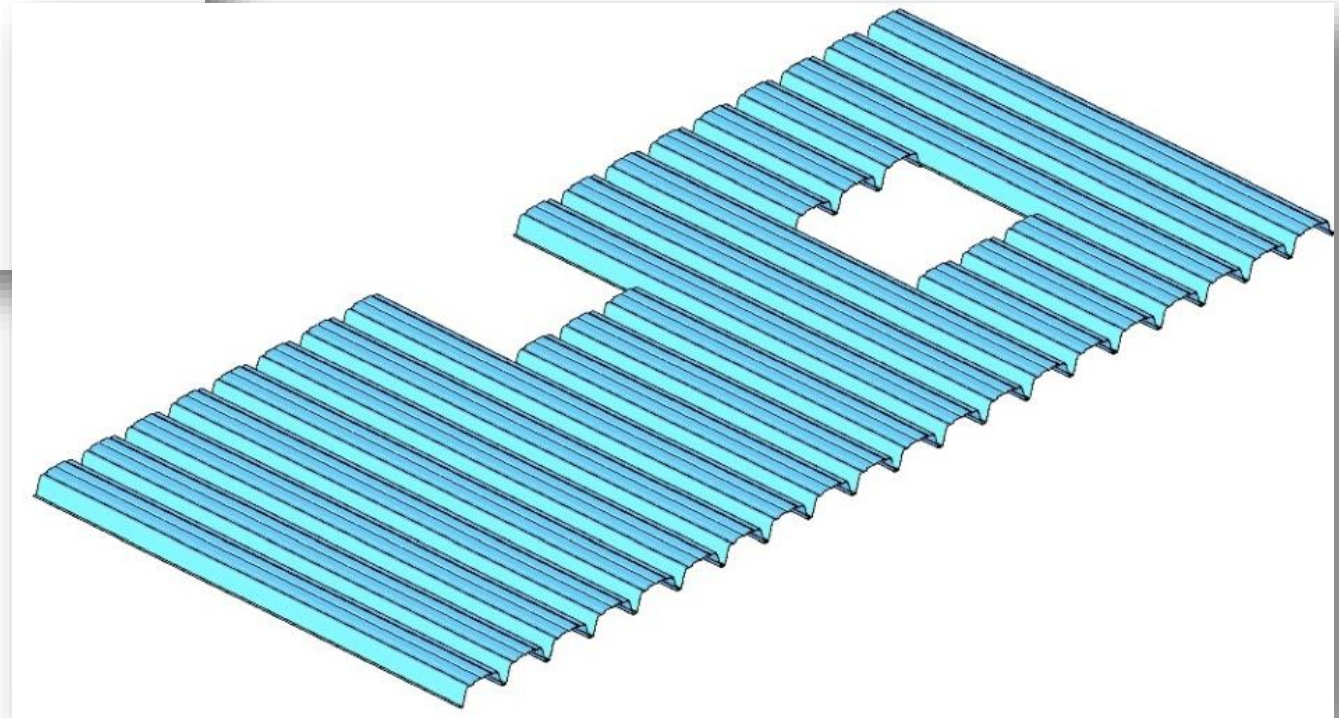




# SlimDek 210® Support



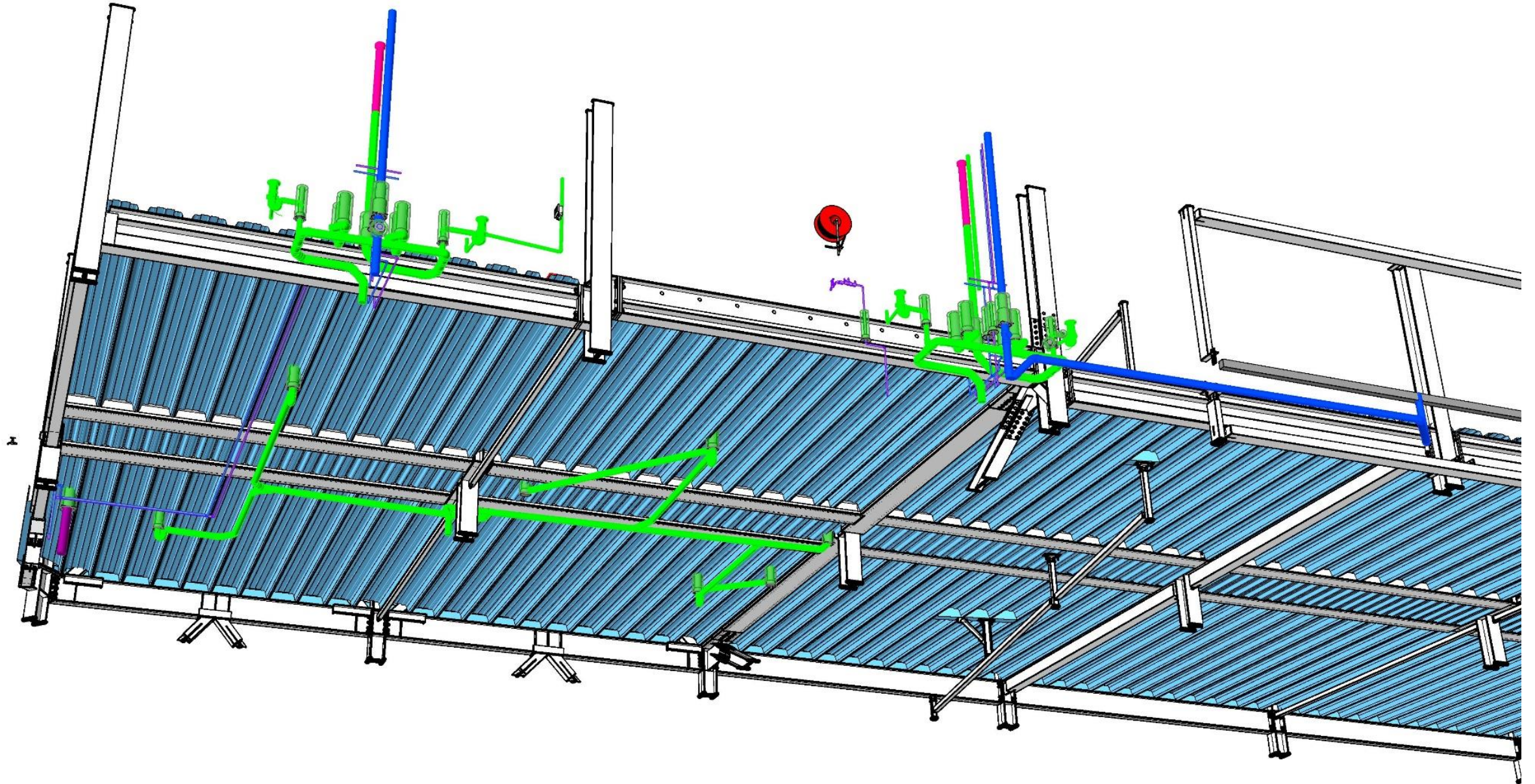
Coarse Level of Detail



Fine Level of Detail

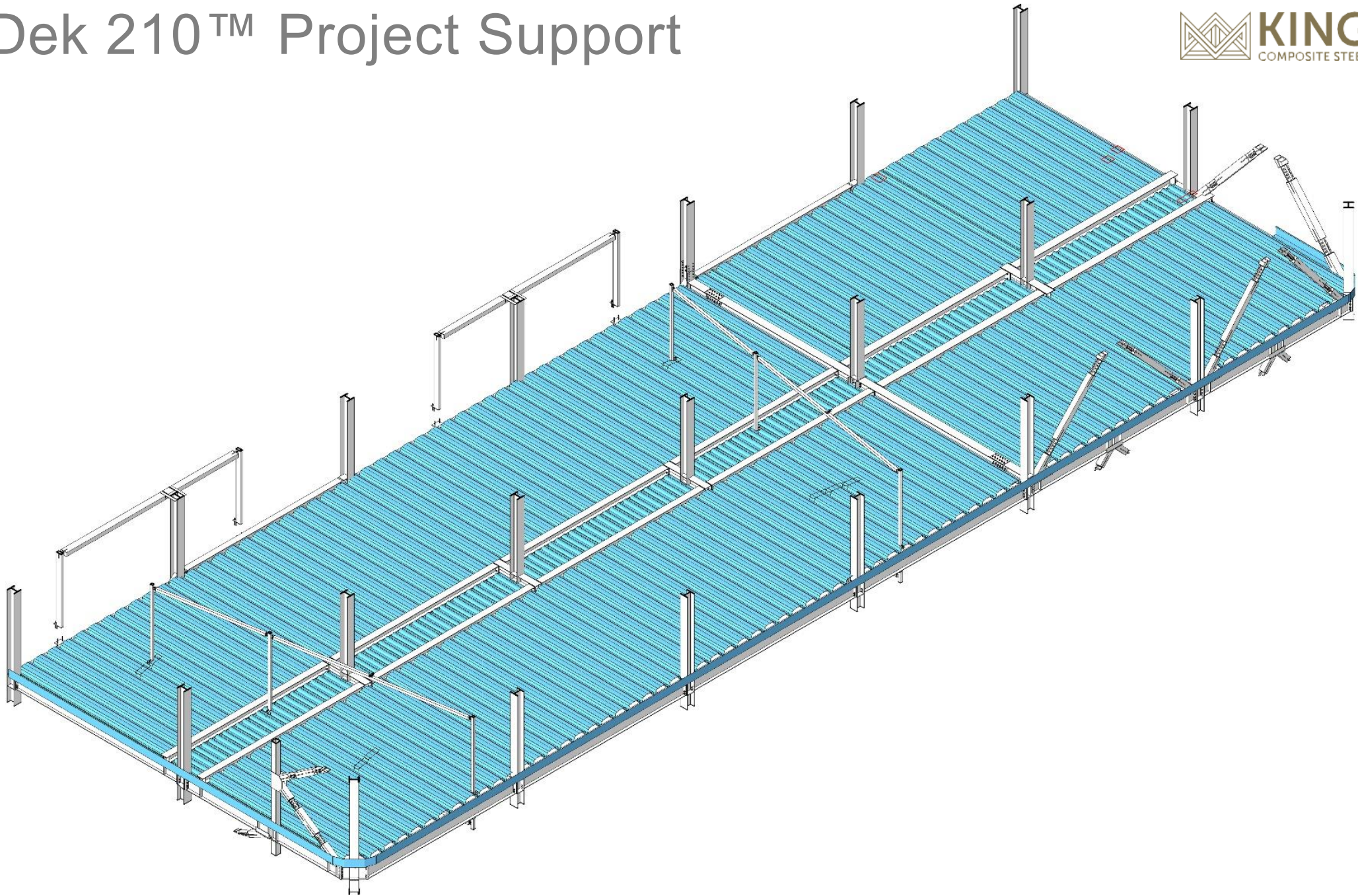


# SlimDek 210™ Project Support



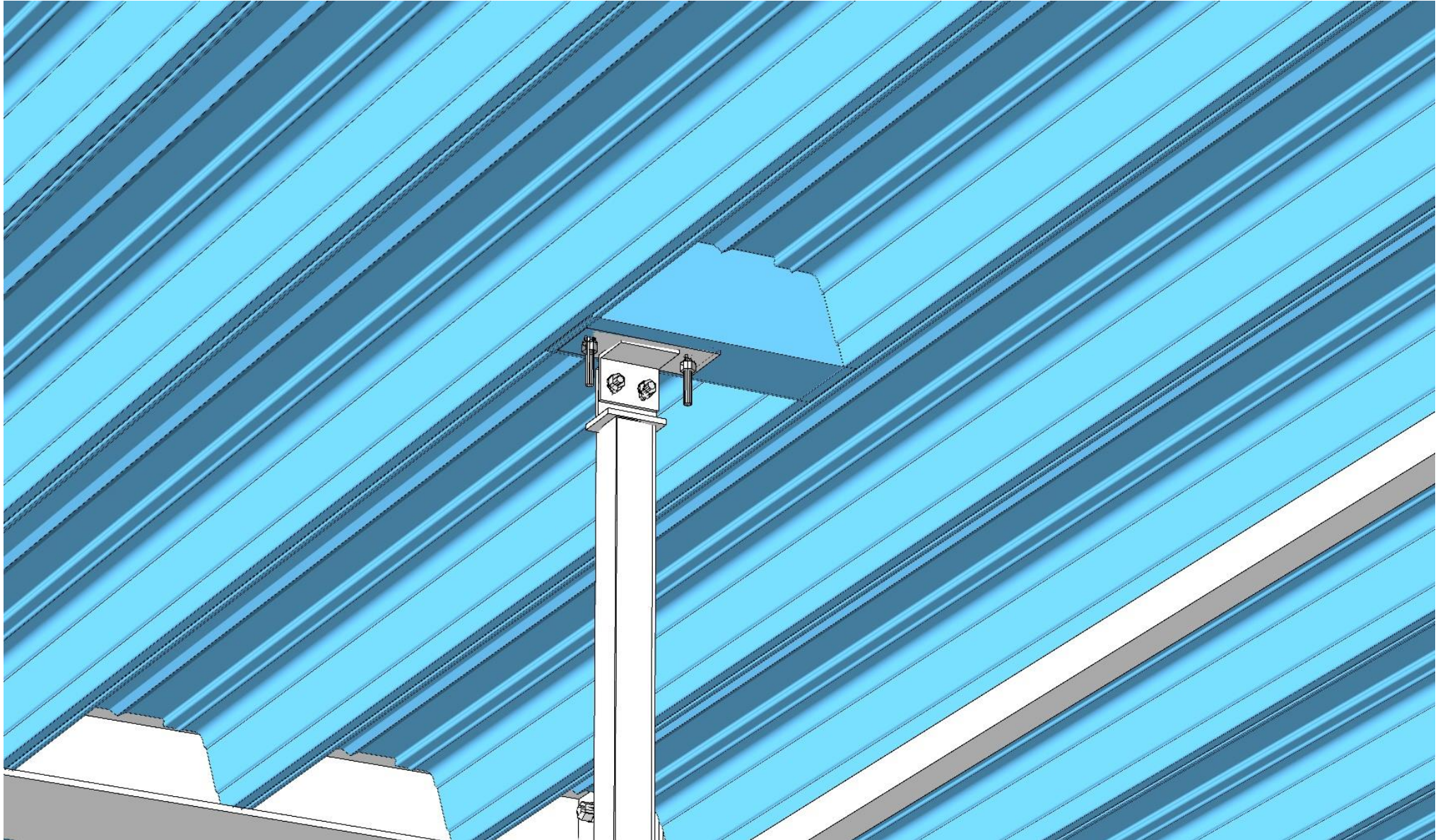


# SlimDek 210™ Project Support

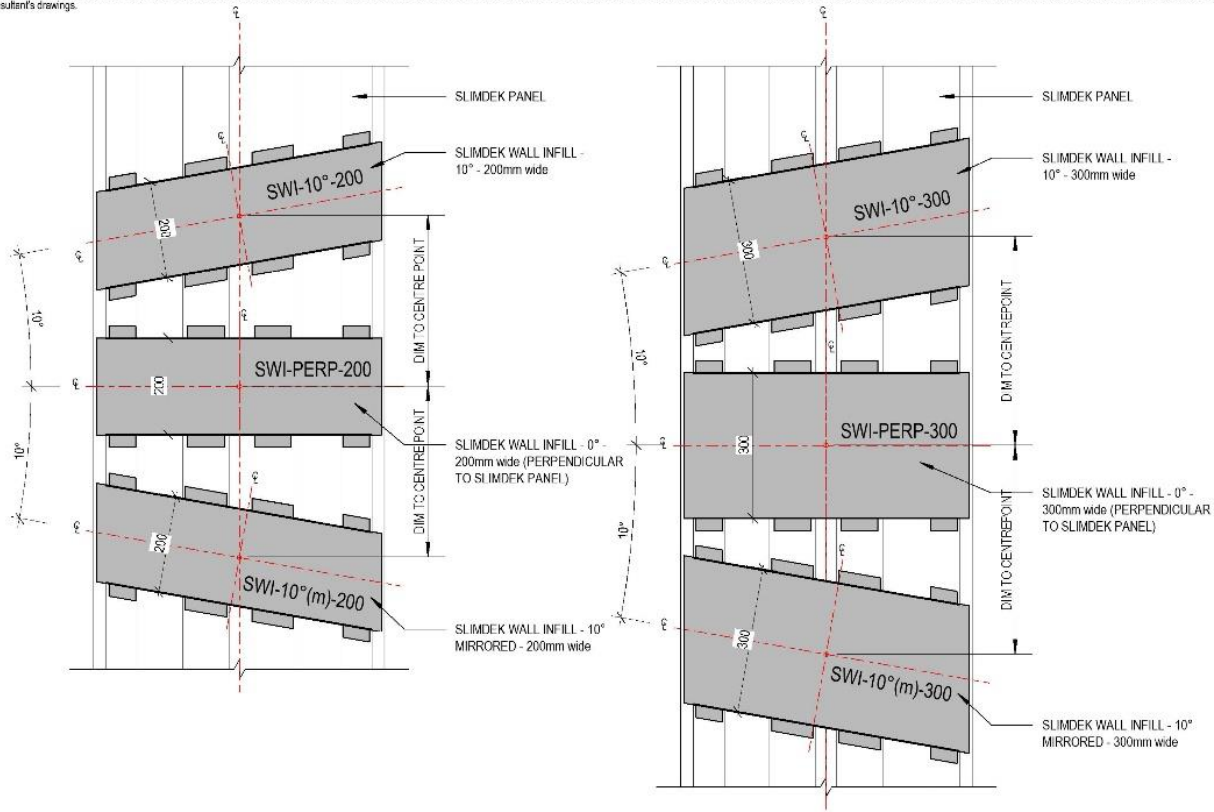




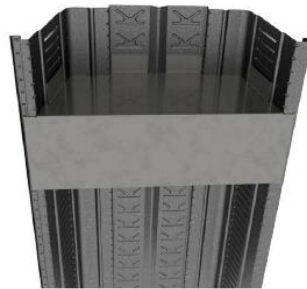
# SlimDek 210<sup>®</sup> Infill Pieces/Accessories



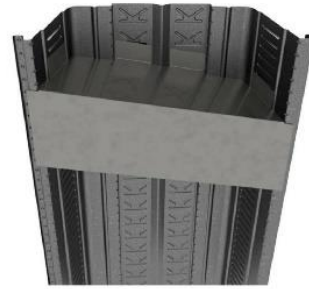




1 SLIMDEK WALL INFILL DETAIL (SWI) - PLAN VIEW  
1 : 10



SWI - PERPENDICULAR



SWI - 10deg

DO NOT SCALE - DIMENSIONS IN MILLIMETRES UNLESS STATED OTHERWISE

#### SLIMDEK WALL INFILL SCHEDULE

Level	Zone	Type Mark	Count
LEVEL 01		SWI-Perp-200	9
LEVEL 01	ZONE 1	SWI-Perp-200	3
LEVEL 01	ZONE 2	SWI-Perp-200	8
LEVEL 01	ZONE 2	SWI-Perp-300	1
LEVEL 01	ZONE 3	SWI-Perp-200	14
LEVEL 01	ZONE 3	SWI-Perp-300	5
LEVEL 01 40			40
LEVEL 02	ZONE 1	SWI-10°(m)-200	1
LEVEL 02	ZONE 1	SWI-10°-200	1
LEVEL 02	ZONE 1	SWI-Perp-200	1
LEVEL 02	ZONE 1	SWI-Perp-300	1
LEVEL 02	ZONE 2	SWI-10°(m)-200	1
LEVEL 02	ZONE 2	SWI-Perp-200	8
LEVEL 02	ZONE 3	SWI-Perp-200	16
LEVEL 02	ZONE 3	SWI-Perp-300	3
LEVEL 02	ZONE 5	SWI-Perp-200	11
LEVEL 02 41			41
LEVEL 03	ZONE 1	SWI-10°(m)-200	3
LEVEL 03	ZONE 1	SWI-10°-200	4
LEVEL 03	ZONE 2	SWI-10°(m)-200	4
LEVEL 03	ZONE 2	SWI-10°-200	4
LEVEL 03	ZONE 3	SWI-10°(m)-200	1
LEVEL 03	ZONE 3	SWI-10°-200	2
LEVEL 03	ZONE 3	SWI-Perp-200	4
LEVEL 03	ZONE 3	SWI-Perp-300	10
LEVEL 03	ZONE 5	SWI-10°(m)-200	1
LEVEL 03	ZONE 5	SWI-10°-200	2
LEVEL 03	ZONE 5	SWI-Perp-200	5
LEVEL 03	ZONE 5	SWI-Perp-300	5
LEVEL 03 45			45
LEVEL 04	ZONE 3	SWI-10°(m)-200	3
LEVEL 04	ZONE 3	SWI-10°(m)-300	1
LEVEL 04	ZONE 3	SWI-10°-200	4
LEVEL 04	ZONE 3	SWI-10°-300	2
LEVEL 04	ZONE 3	SWI-Perp-200	5
LEVEL 04	ZONE 5	SWI-10°(m)-200	3
LEVEL 04	ZONE 5	SWI-10°-200	6
LEVEL 04 24			24
LEVEL 05	ZONE 3	SWI-10°(m)-200	2
LEVEL 05	ZONE 3	SWI-10°(m)-300	1
LEVEL 05	ZONE 3	SWI-10°-200	4
LEVEL 05	ZONE 3	SWI-10°-300	2
LEVEL 05	ZONE 3	SWI-Perp-200	7
LEVEL 05	ZONE 5	SWI-10°(m)-200	4
LEVEL 05	ZONE 5	SWI-10°-200	8
LEVEL 05	ZONE 5	SWI-Perp-200	9
LEVEL 05 35			35



27 STERLING ROAD  
MINCHINBURY  
NSW 2770  
Ph: 02 9426 5000  
Fax: 02 9603 1666

ABN 16 000 011 058

DRAWN RP  
DATE 31.03.20  
CHECKED RP  
APPROVED NJ

PROJECT IDENTIFICATION  
SANTA SOPHIA CATHOLIC COLLEGE  
THE GABLES TOWN CENTRE

Concept - Design - Solution

DRAWING TITLE  
SLIMDEK FLASHING DETAILS -  
MANUF 4

SCALE @ A3  
1 : 10

PROJECT NO

F-200325

SHEET PREFIX

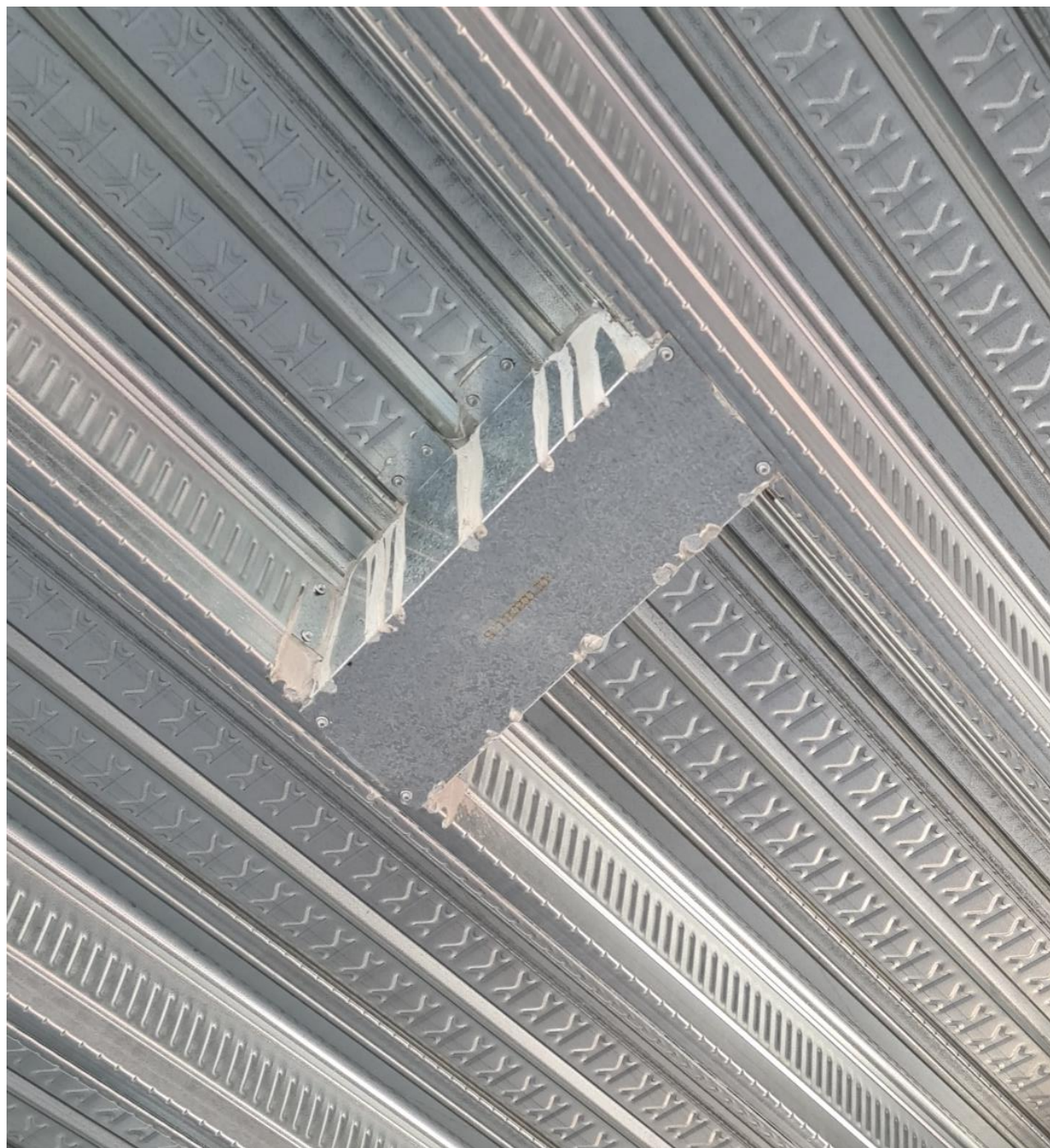
STR-BSL

SHEET No

M004

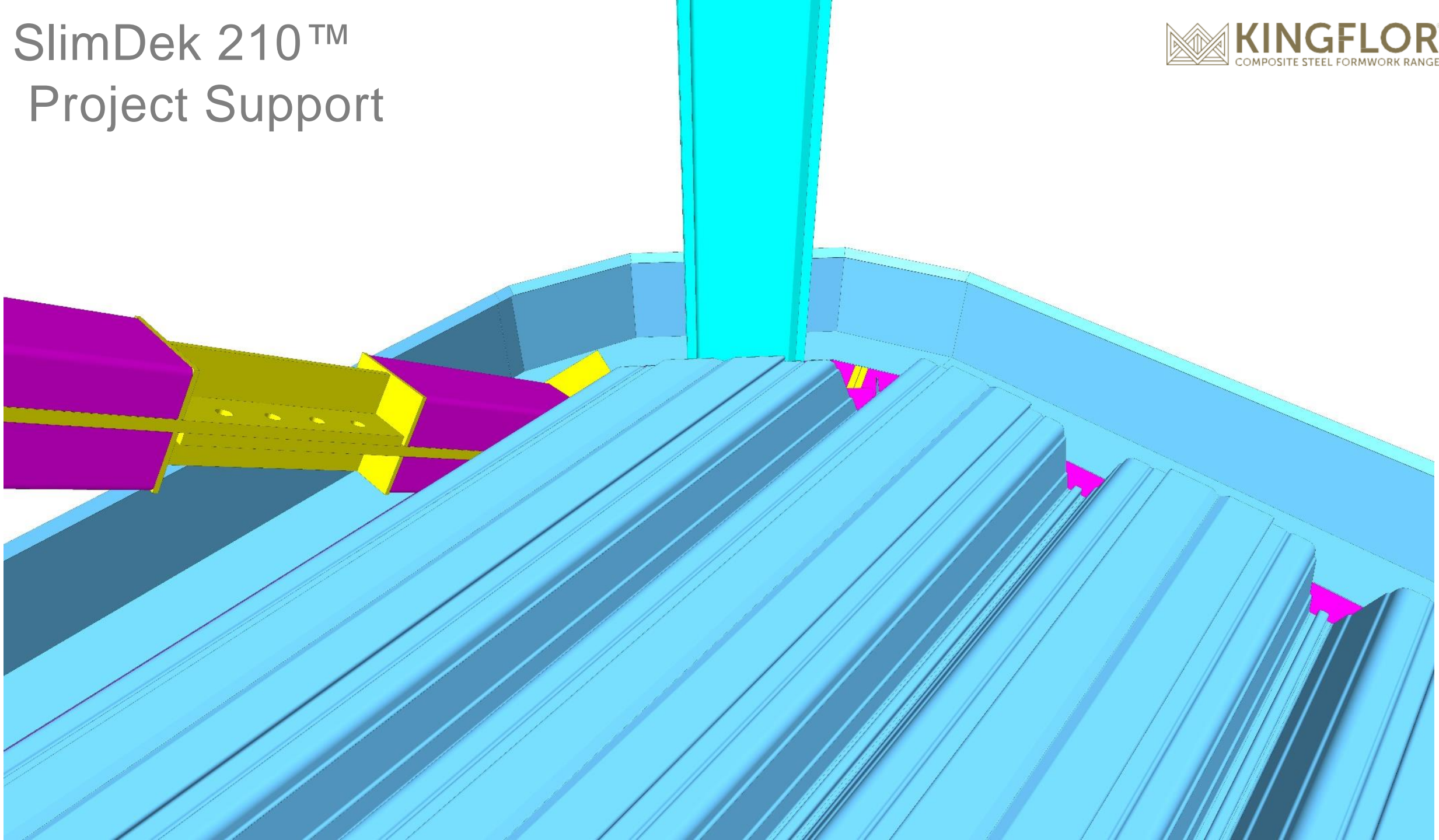


**KINGFLOR**  
COMPOSITE STEEL FORMWORK RANGE

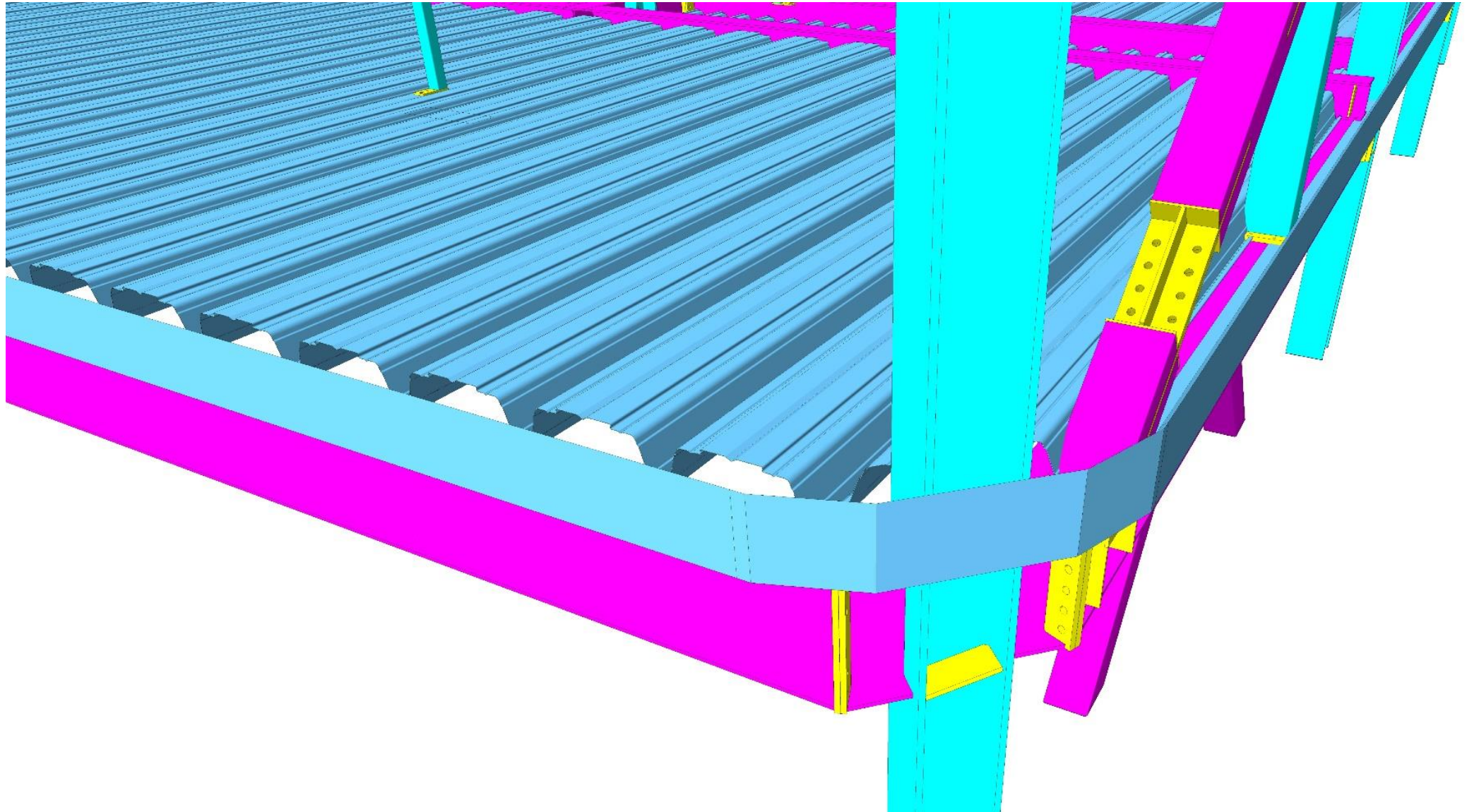




# SlimDek 210™ Project Support



# SlimDek 210™ Project Support







## EDGEFORM CORNER (EF-SPECIAL) CUTTING LIST

Zone	Level	BMT	Count	Dimension A	Dimension B	Dimension C	Dimension D	Dimension E	Flashing Length
ZONE 1	LEVEL C1	2.4	2	310	150	30	374	648	1496
ZONE 1	LEVEL C2	2.4	1	310	150	30	374	648	1496
ZONE 1	LEVEL C3	2.4	1	310	150	30	374	648	1496
ZONE 2	LEVEL C2	2.4	1	280	178	30	374	648	1496
ZONE 2	LEVEL C2	2.4	1	310	150	30	374	648	1496
ZONE 2	LEVEL C3	2.4	2	310	150	30	374	648	1496
ZONE 5	LEVEL C2	2.4	2	310	150	30	374	648	1496
ZONE 5	LEVEL C3	2.4	2	310	150	30	374	648	1496
ZONE 5	LEVEL C4	2.4	2	310	150	30	374	648	1496
ZONE 5	LEVEL C5	2.4	2	310	150	30	374	648	1496
Grand total:			16						

A3 SHEET

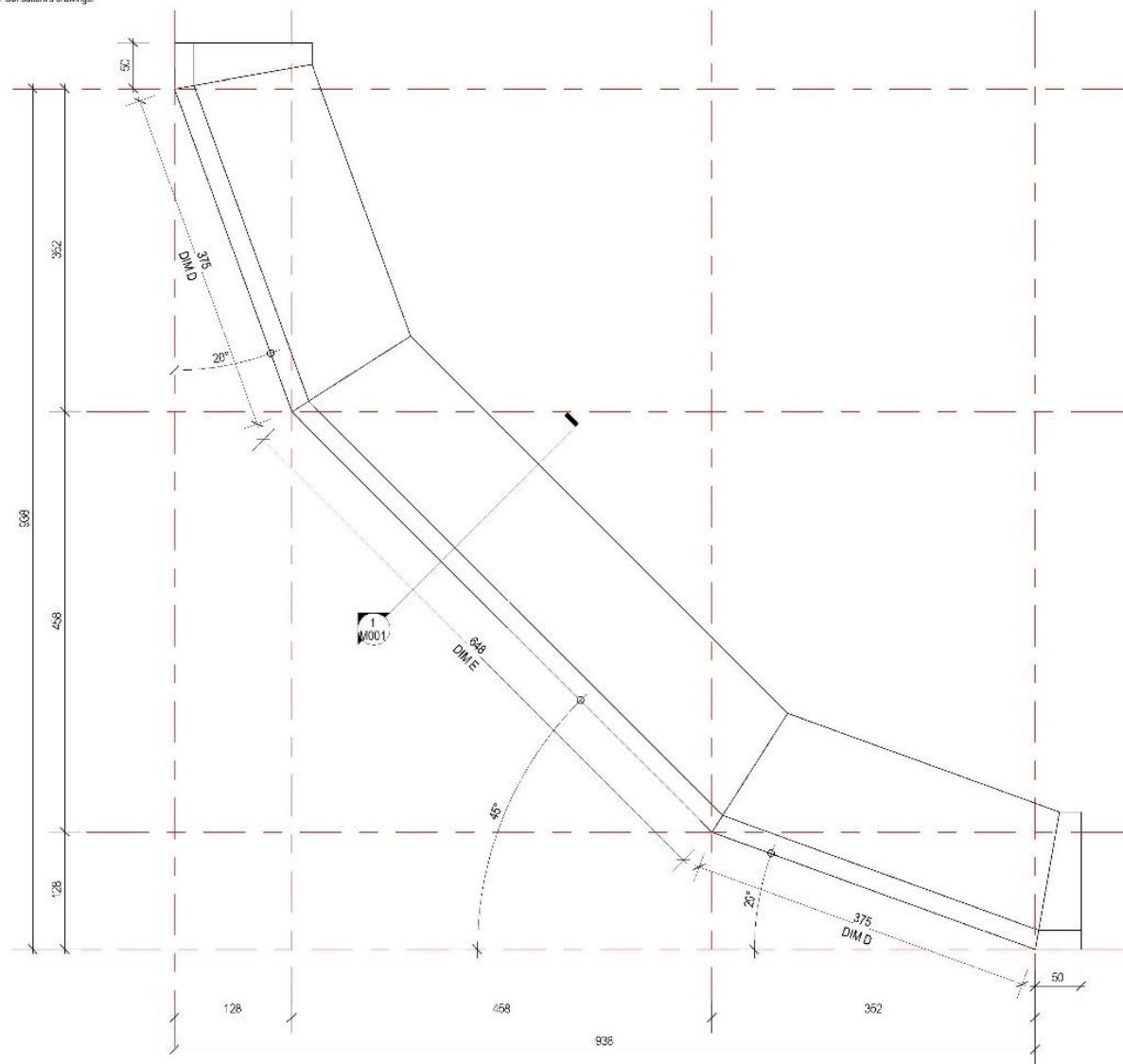
200mm

100mm

50mm

25mm

0mm


**1** EDGEFORM CORNER DETAIL (EF-SPECIAL)  
 1:5

ISSUE	REVISION DESCRIPTION	DATE	BY
1	FOR CONSTRUCTION	07.05.20	RP


 27 STERLING ROAD  
 MINCHINBURY  
 NSW 2770  
 Ph: 02 9426 5000  
 Fax: 02 9603 1666  
 ABN 16 000 011 058

 DRAWN RP  
 DATE 31.03.20  
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 APPROVED NJ

 PROJECT IDENTIFICATION  
 SANTA SOPHIA CATHOLIC COLLEGE  
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Concept - Design - Solution

 DRAWING TITLE  
 SLIMDEK FLASHING DETAILS -  
 MANUF 3
SCALE @ A3  
1:5

SHEET PREFIX

PROJECT NO

STR-BSL

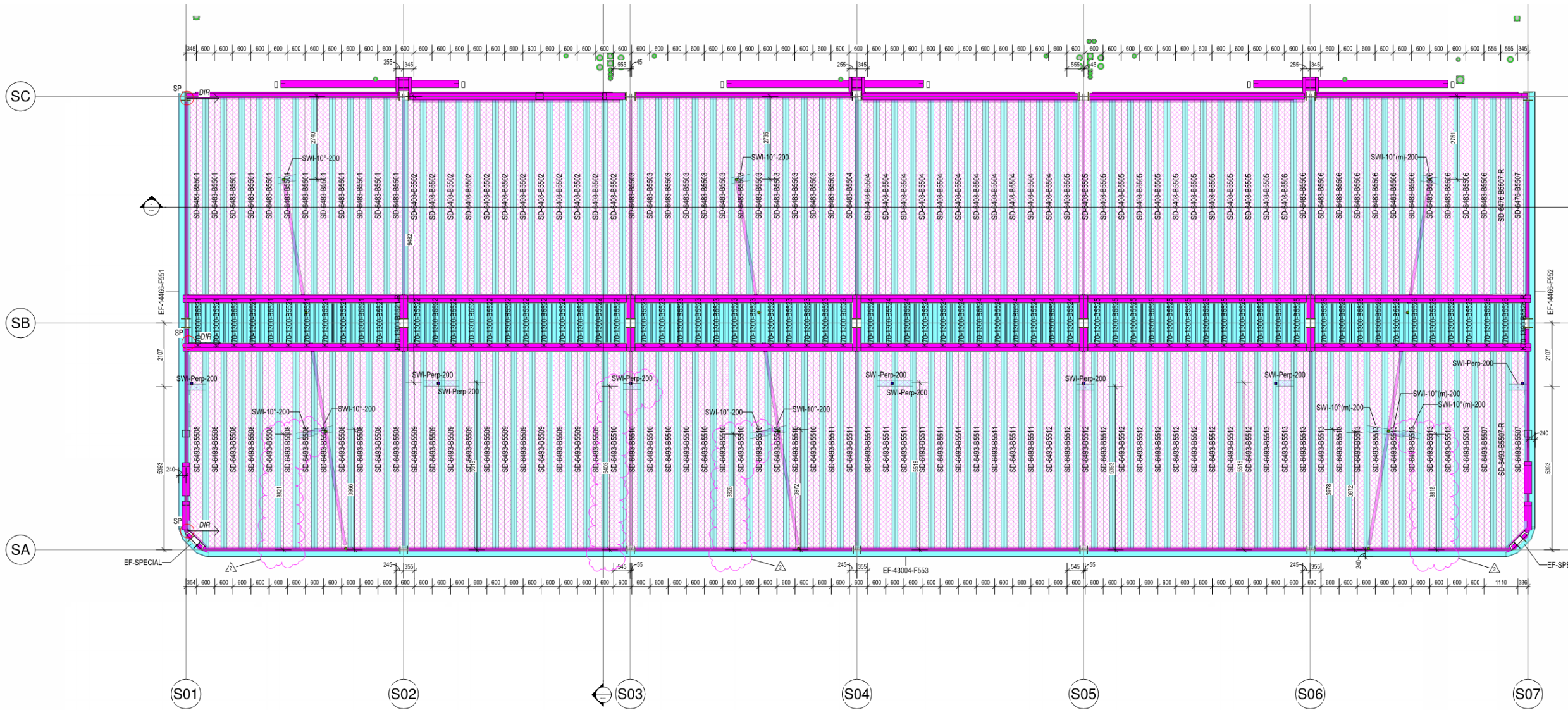
F-200325

SHEET No

M003

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# SlimDek 210™ Project Support





# SlimDek 210™ Project Support

SLIMDEK CUTTING LIST

Bundle Number	BMT (mm)	Count	Cut Length (mm)	Total Length (m)	Total Mass (Kg)	Member Ripped
01	1.2	13	5209	67.717	663.627	No
		13		67.717	663.627	
02	1.2	11	5209	57.299	561.530	No
02	1.2	1	5209	5.209	51.048	Yes
		12		62.508	612.578	
03	1.2	13	4251	55.257	541.521	No
		13		55.257	541.521	
04	1.2	11	4251	46.756	458.210	No
04	1.2	1	4251	4.251	41.655	Yes
		12		51.007	499.865	
05	1.2	13	4009	52.123	510.802	No
		13		52.123	510.802	
06	1.2	10	4009	40.094	392.924	No
06	1.2	3	4009	12.028	117.877	Yes
		13		52.123	510.802	
07	1.2	1	2008	2.008	19.678	No
07	1.2	4	2088	8.352	81.850	No
07	1.2	1	5816	5.816	56.997	No
07	1.2	7	5896	41.272	404.466	No
		13		57.448	562.991	
08	1.2	11	5896	64.856	635.590	No
08	1.2	1	5896	5.896	57.781	Yes
		12		70.752	693.371	
09	1.2	3	3505	10.515	103.047	No
09	1.2	10	5595	55.950	548.310	No
		13		66.465	651.357	
10	1.2	11	5595	61.545	603.141	No
10	1.2	1	5595	5.595	54.831	Yes
		12		67.140	657.972	
Grand total		126		602.539	5904.886	

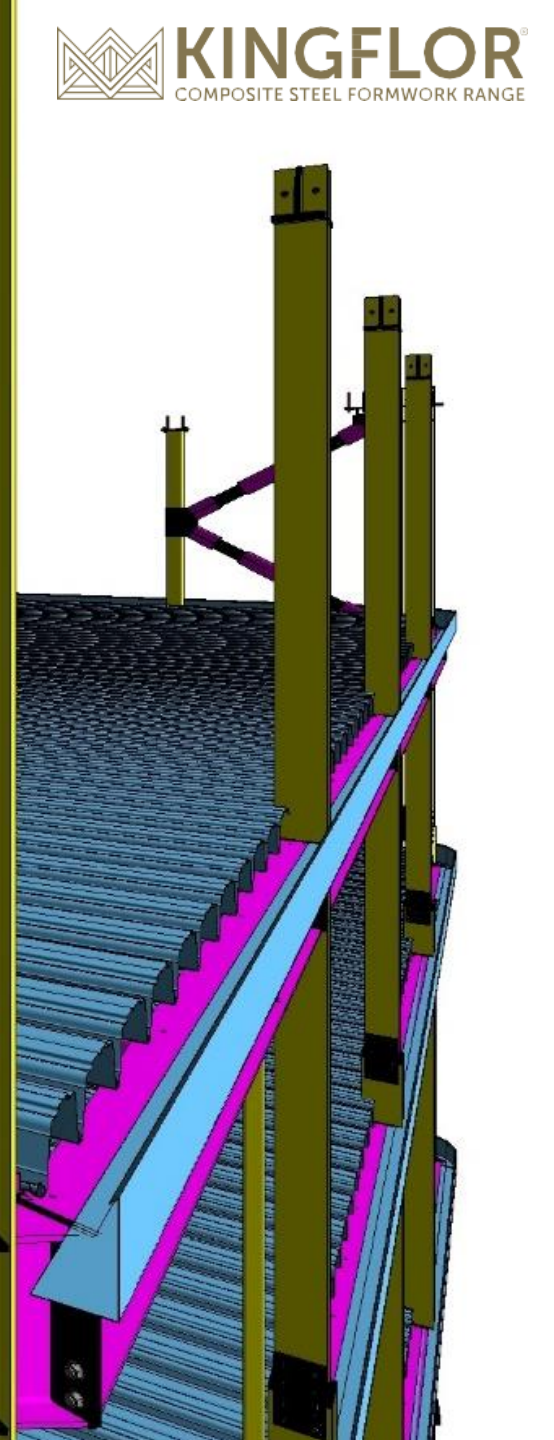
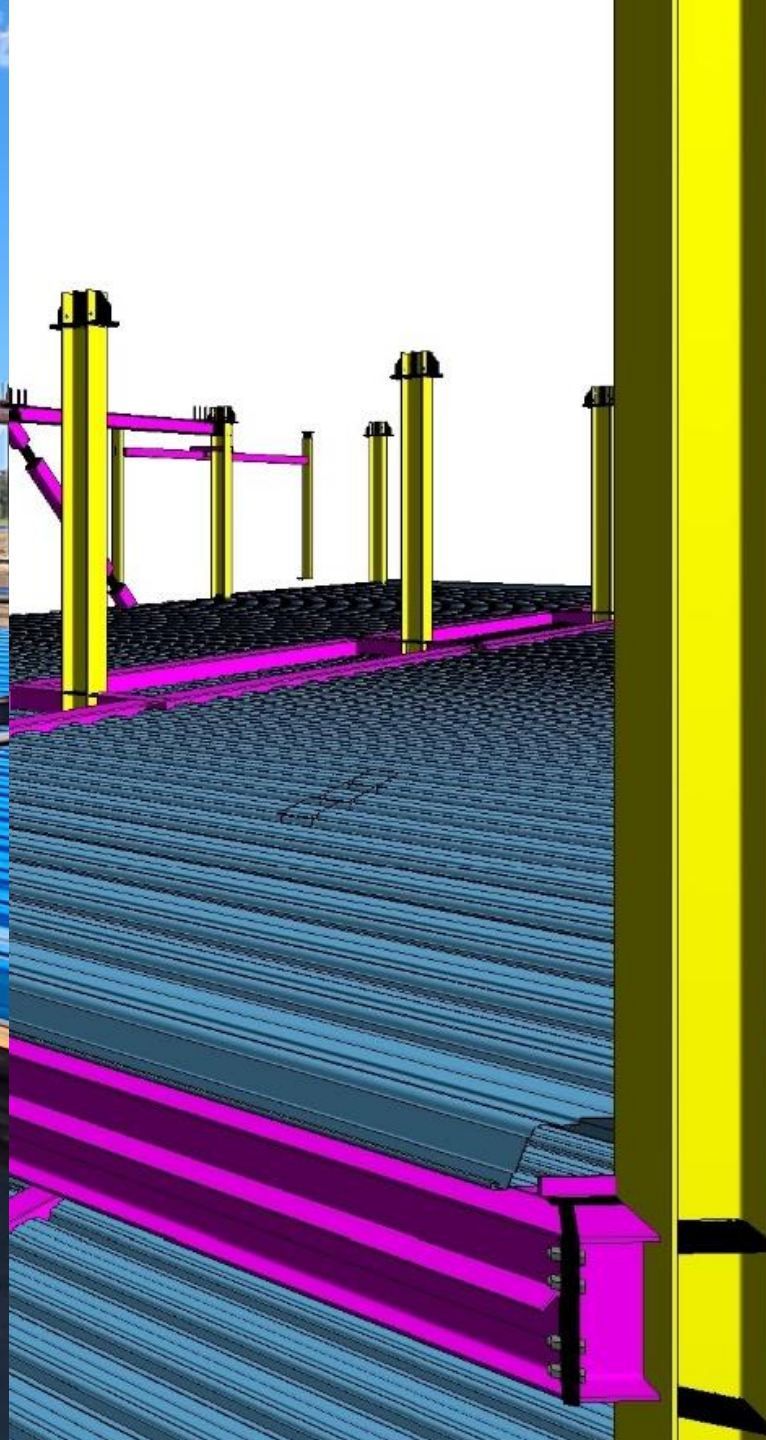
FLASHINGS CUTTING LIST

Mark	Type Mark	Count	Length (mm)	Total Length (m)	Dim A (mm)	Dim B (mm)	Dim C (mm)	BMT (mm)
F01	CP	1	2140	2.140	100	50		1.9
F02	EF	1	3135	3.135	125	280	30	2.4
F03	EF	1	3848	3.848	125	280	30	2.4
F10	EF	1	3135	3.135	125	280	30	2.4
F04	EFC	1	2140	2.140	50	210	50	1.9
F05	EFC	1	4009	4.009	50	190	50	1.9
F06	EFC	1	4251	4.251	50	210	50	1.9
F07	EFC	1	5209	5.209	50	210	50	1.9
F08	EFC	1	5660	5.660	50	210	50	1.9
F09	EFC	1	5896	5.896	50	210	50	1.9
Grand total: 10		10		39.424				

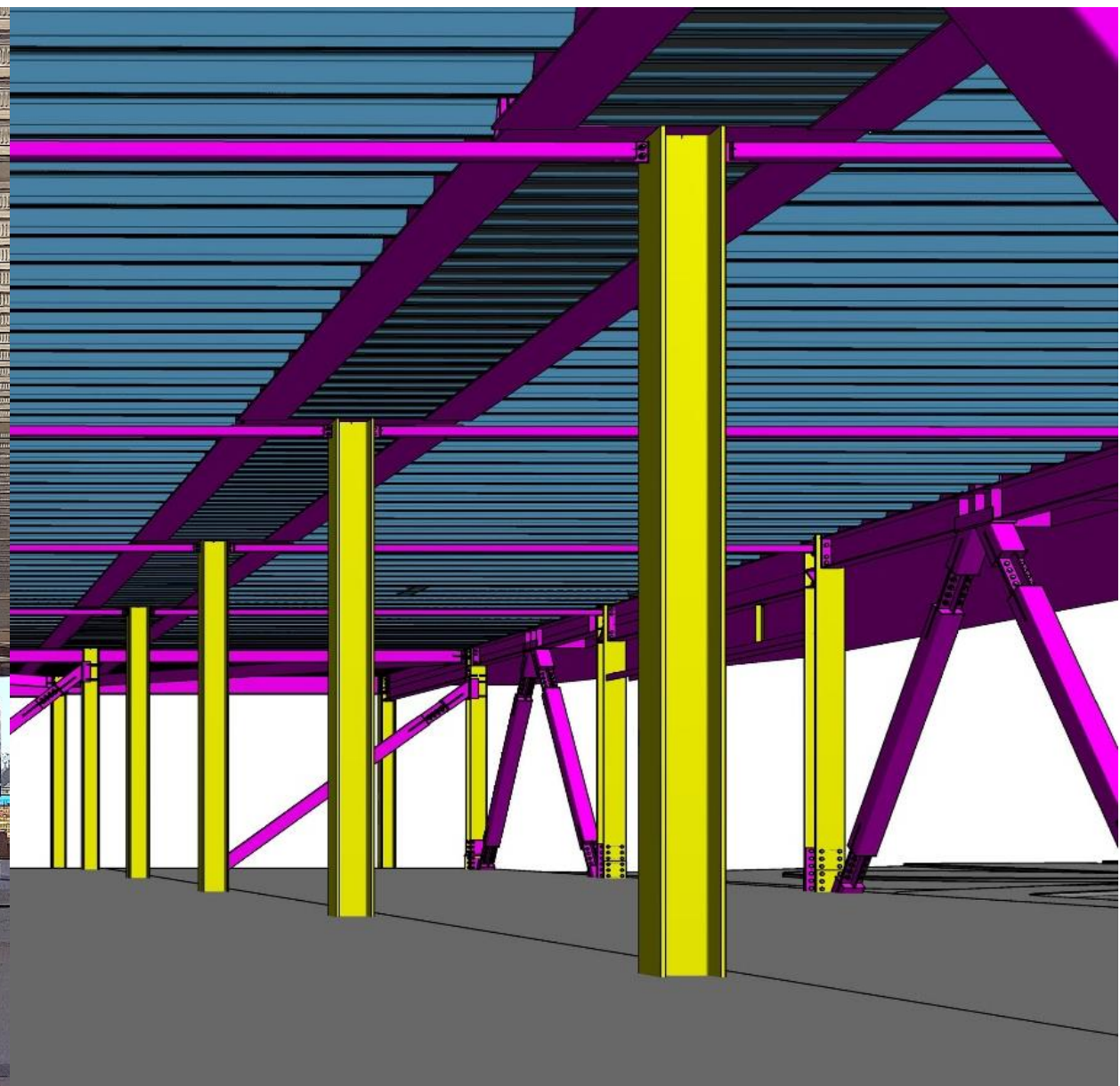
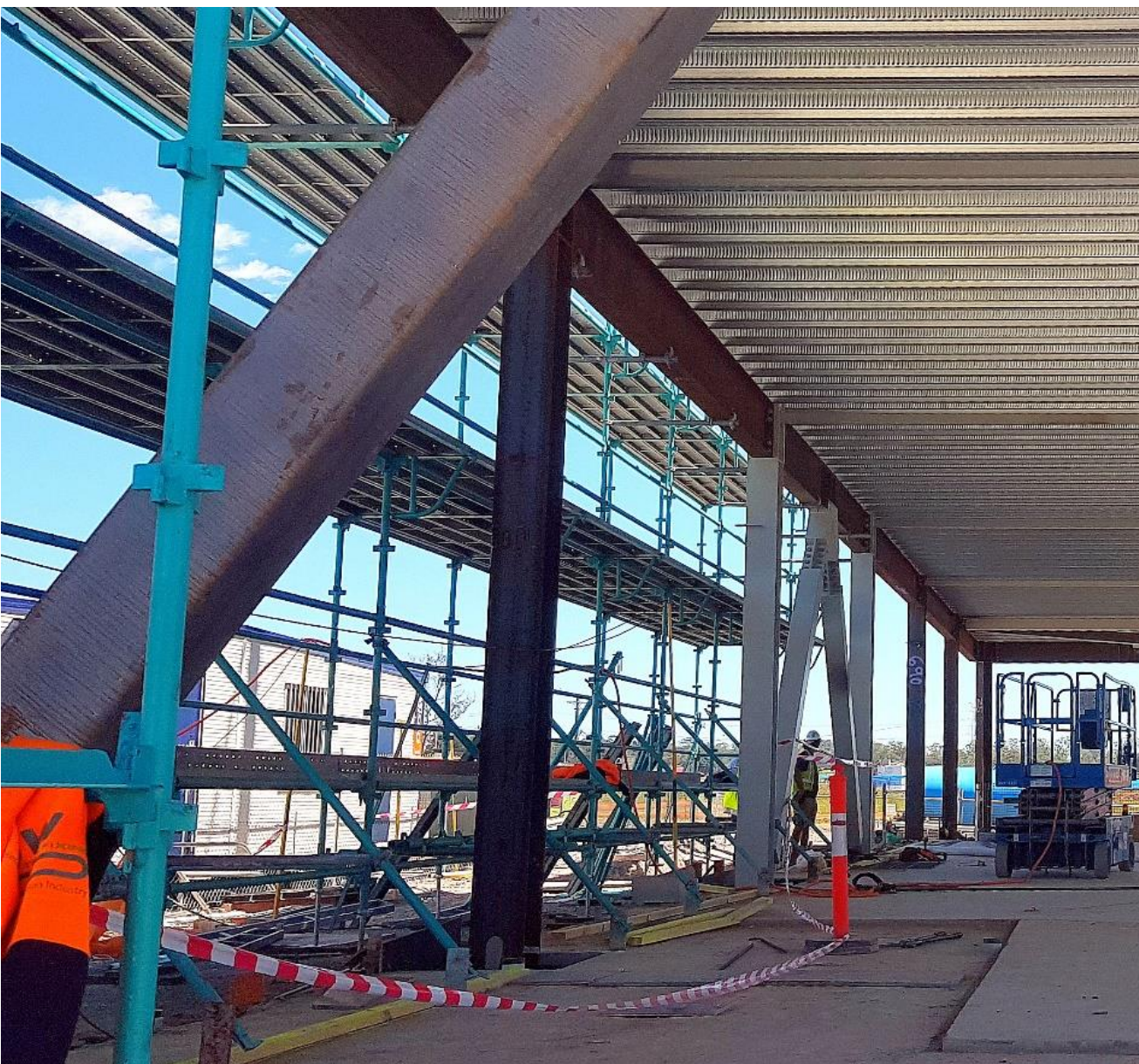
NOTES:

1. REFER FLASHING DETAILS ON M00\_ SERIES PAGES
2. 'MARK' AND 'LENGTH' TO BE CLEARLY LABELLED ON ALL FLASHINGS - REFER DETAILS ON M00\_ SERIES PAGES FOR LABEL POSITIONS
3. IF LENGTH IS TOO LONG FOR PRESS/FOLDER, DIVIDE THE FLASHING IN 2, AND ALLOW FOR 100mm OVERLAP



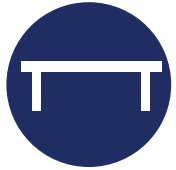








# Benefits – SlimDek 210®



- ✓ **Large unpropped spans** – made possible with SlimDek 210®
- ✓ **Program advantages** – **Immediate fit-out of floor below** the day after pour



- ✓ **Simple structure** – Less beams, less connections, less lifts, less fabrication
- ✓ **SlimFlor®** structure enables ease of service reticulation & reduction in PFP
- ✓ **Safety** – Twin beam cassette provides safe working platform



- ✓ **Lighter overall structure** – reduced demand on foundation & lateral system
- ✓ Concrete core eliminated – cost & program advantage.



- ✓ **Holistically cost competitive** – Selected over other solutions considered
- ✓ **Fully coordinated & shop-drawn bespoke project solutions**

*“It’s like assembling IKEA furniture on site!”*







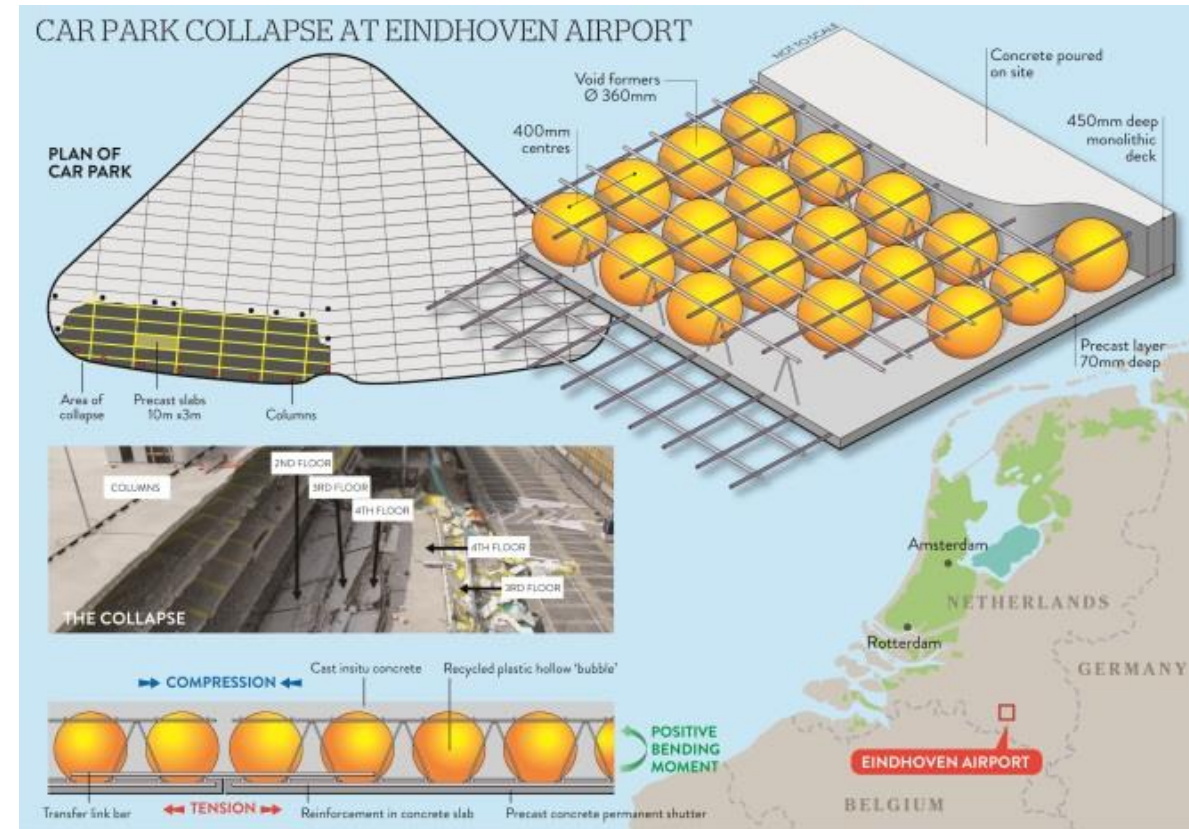
# Bubbledeck

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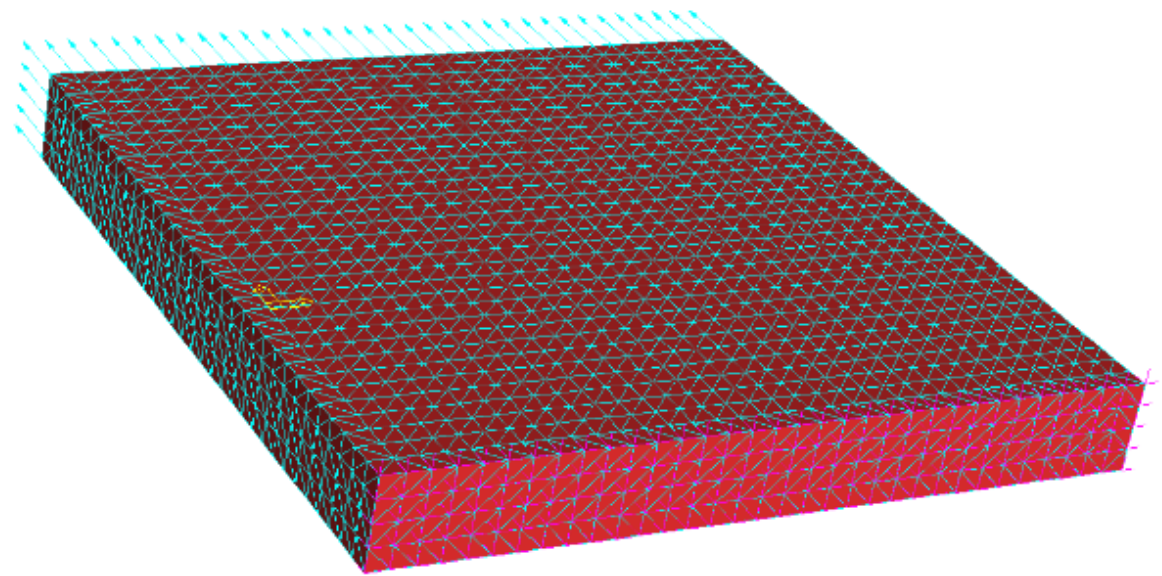


# Bubbledeck – The Eindhoven Airport Car Park Collapse

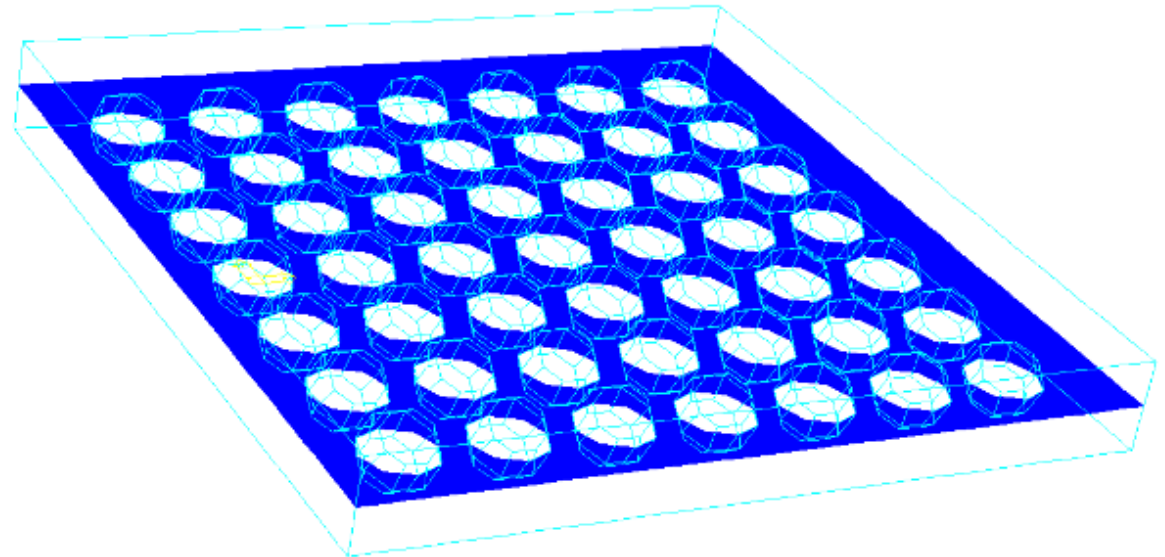


# Bubbledeck – Client Concerns

## Slab Diaphragm Actions



3D Brick FEA model of a section of 390 BubbleDeck slab. Forces are applied at one face of the model (blue arrows). XYZ pin restraints are applied at the opposite end of the model to all nodes (pink lines).

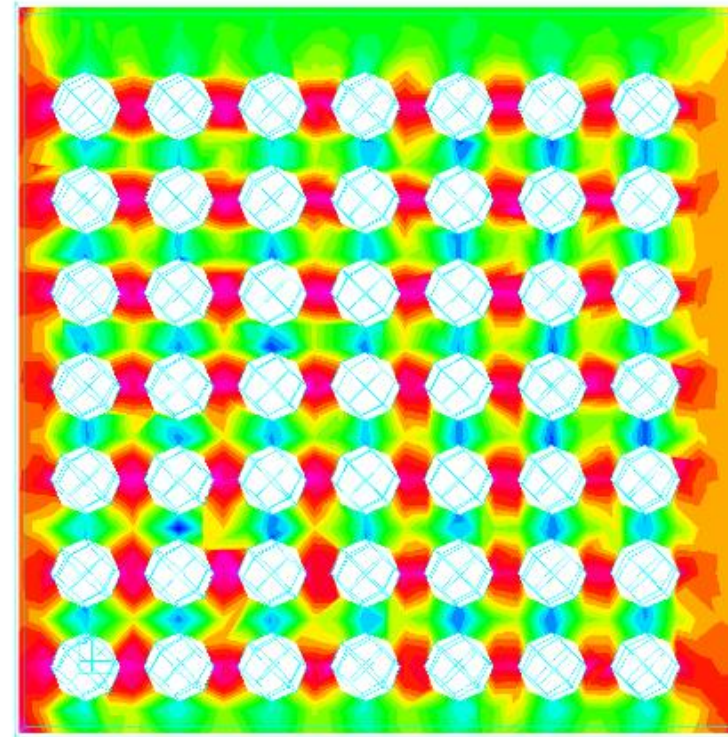


Cross section through the model showing void formers.

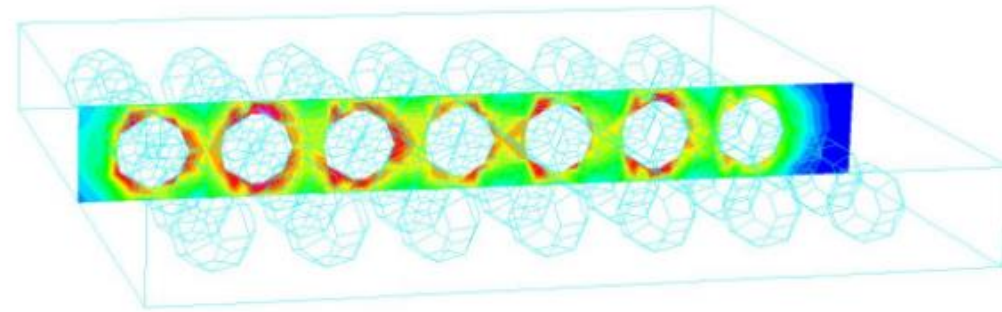


# Bubbledeck – Client Concerns

## Slab Diaphragm Actions



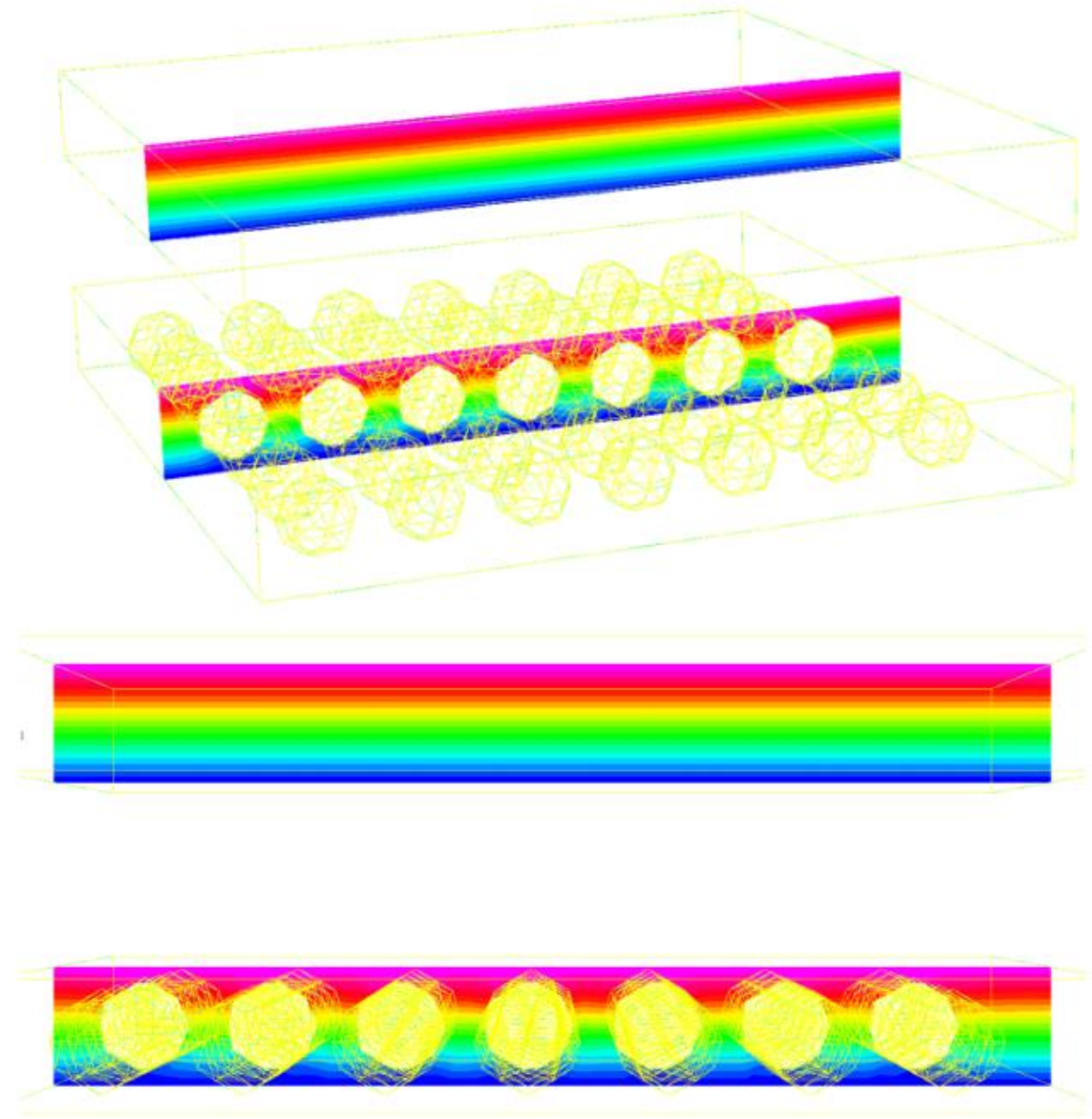
XY axial stress plot of BD390 subjected to uniform axial stress Section through slab at mid-level. The slab is subjected to the highest stress at neck regions where concrete volumes are lowest



XZ axial stress plot of BD390 subjected to uniform axial stress. Section lengthways through slab. The slab is subjected to the highest stress at neck regions where concrete volumes are lowest

# Bubbledeck – Client Concerns

Thermal effects

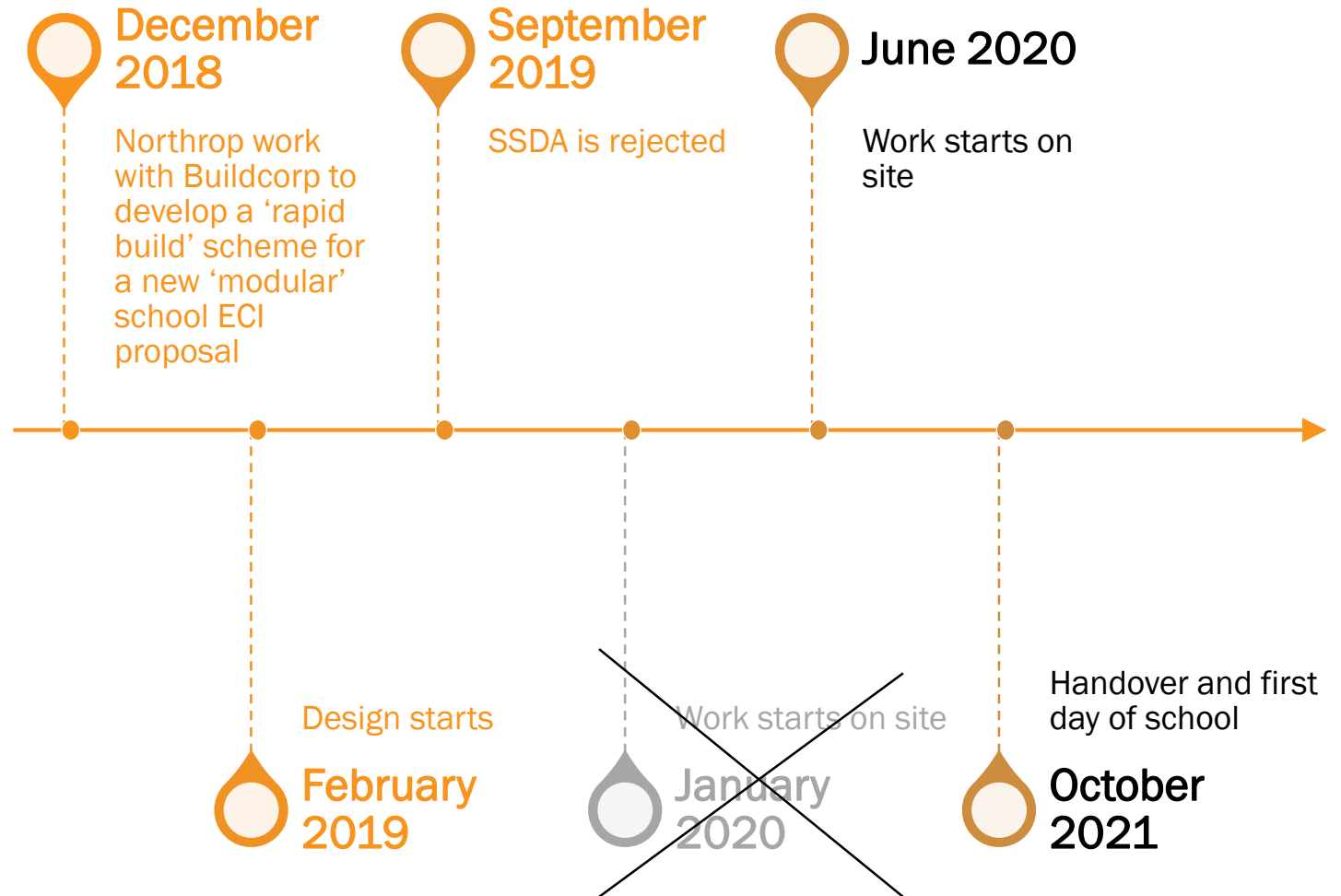


Steady state thermal analysis temperature plot of 390 solid slab (top) and BD390 slab (bottom).

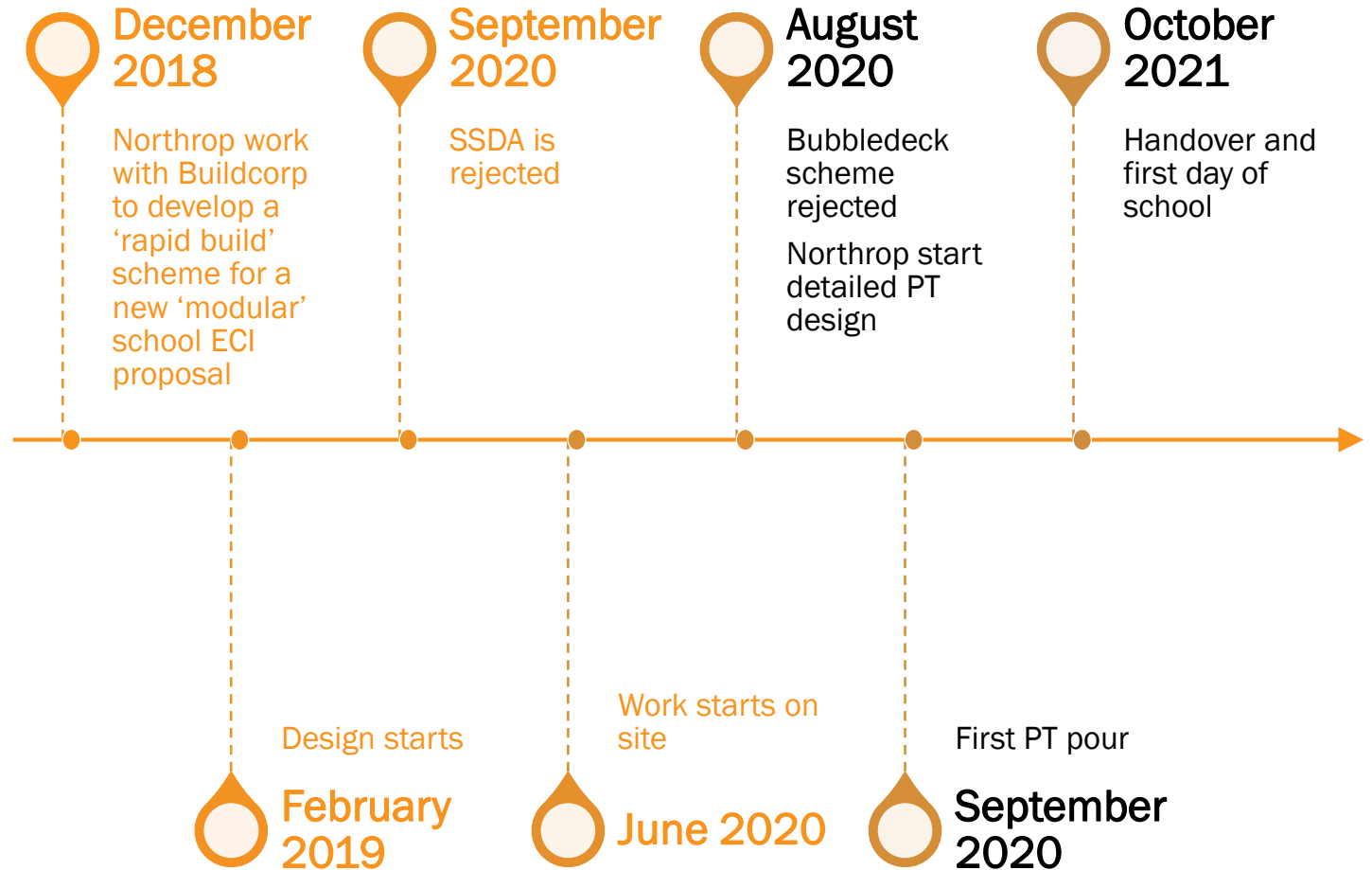
The temperature variation of the solid slab is linear. The BubbleDeck is approximately linear



# The Design Journey: A small road-block



# The Design Journey



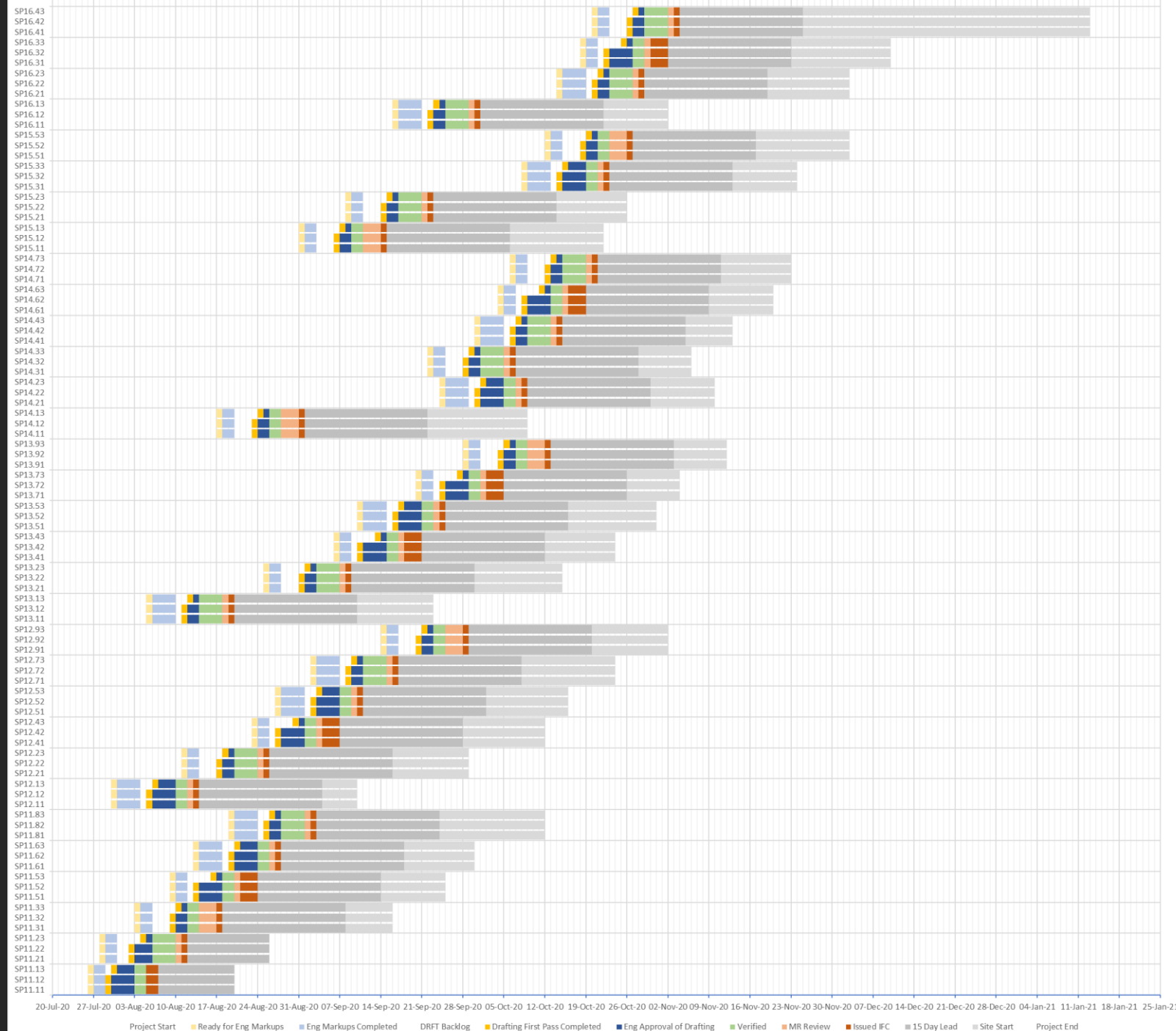


# PT Documentation

32 PT Slab Pours

30 Unique PT Slab Pours (only 3  
could be 'typicalised')

1x PT Slab pour issued for  
construction every 2 days



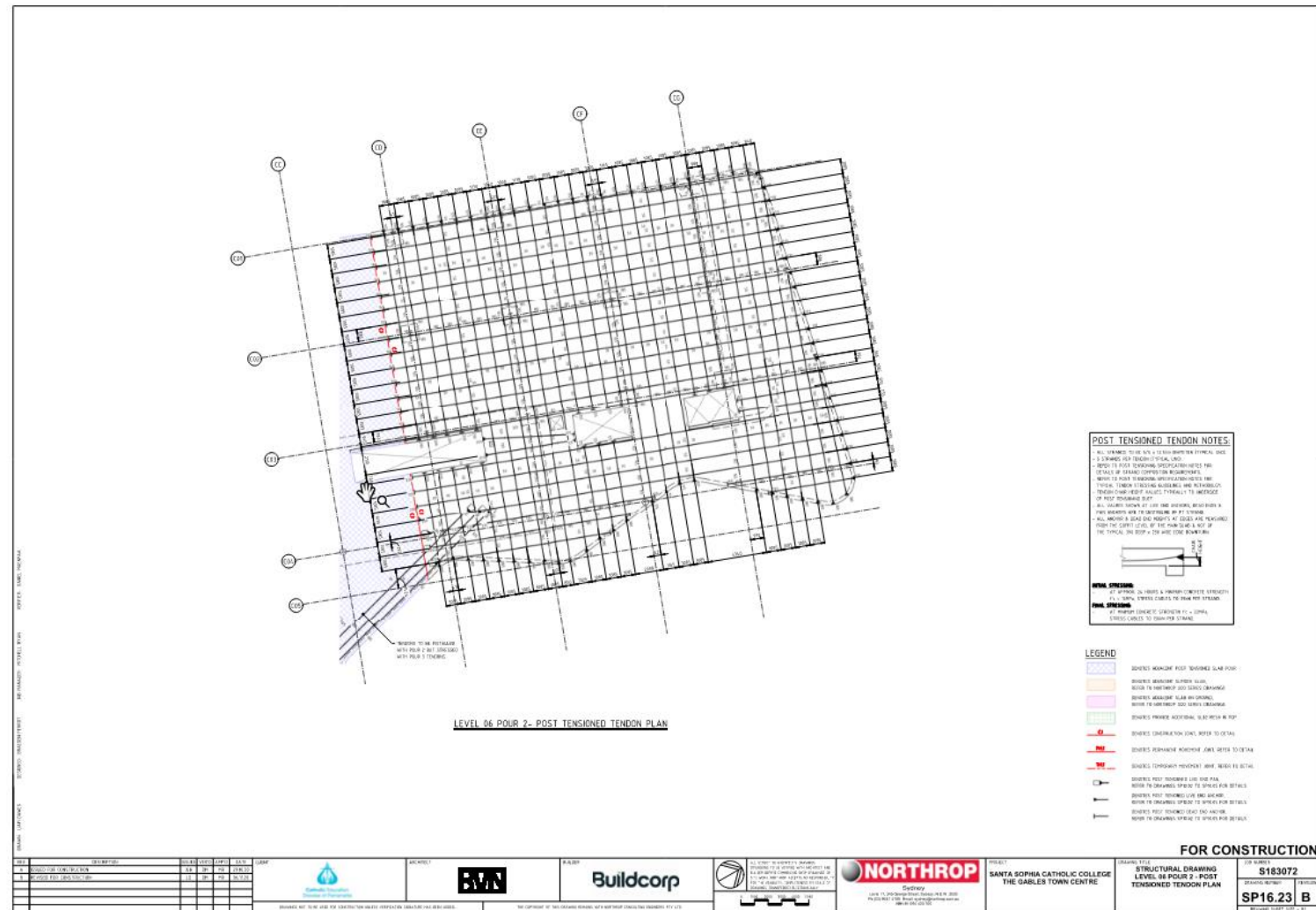
# Automation

- Export Cad file from RAM
- Import Cad File Into Revit
- Run Dynamo Script.
- Then start Documentation process.





- Clean up Tendons and chair heights from Dynamo Script
- Show distance between tendons.
- Show correct end.







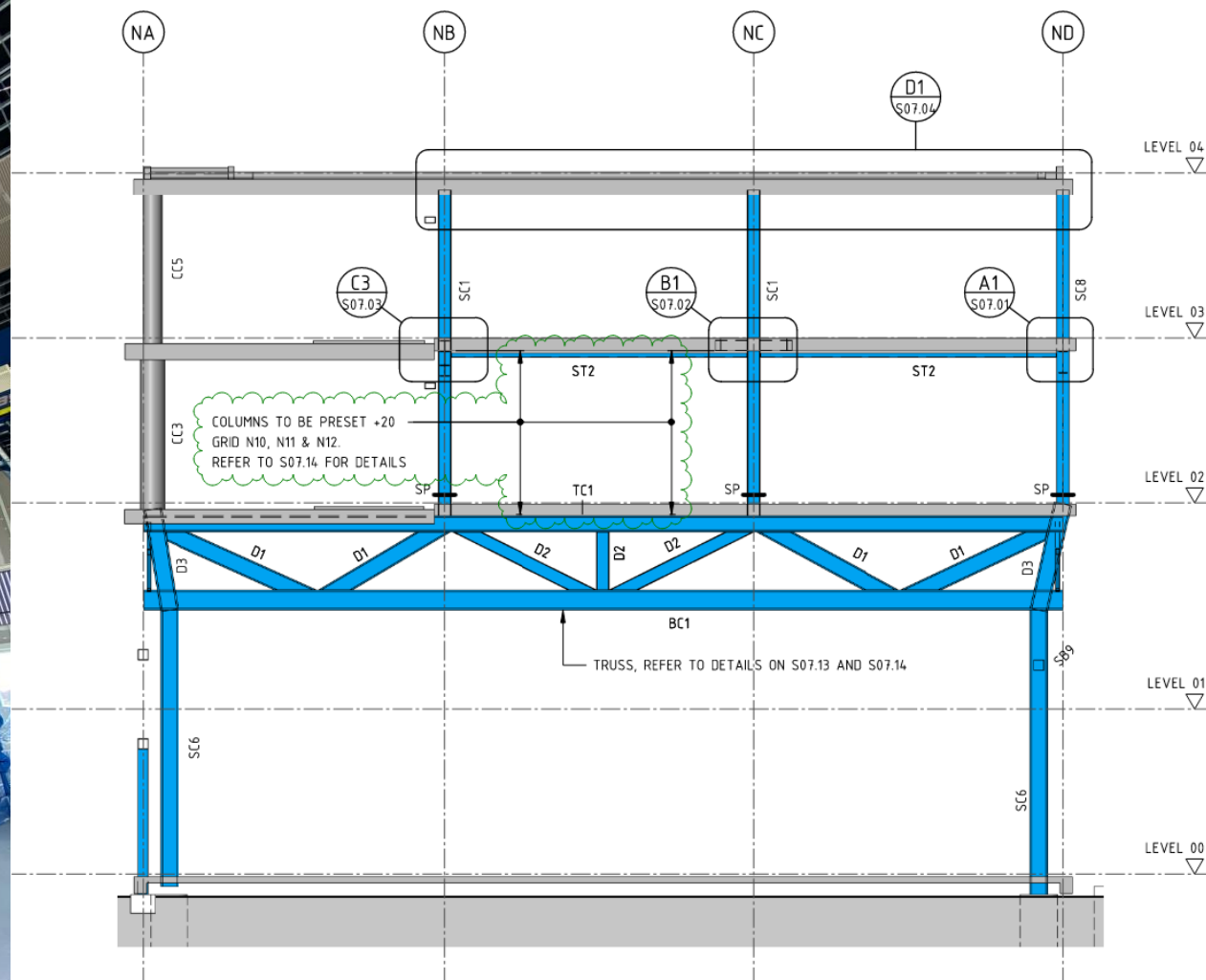












NORTH CLASSROOM 2 - EAST ELEVATION (GRID N11)

























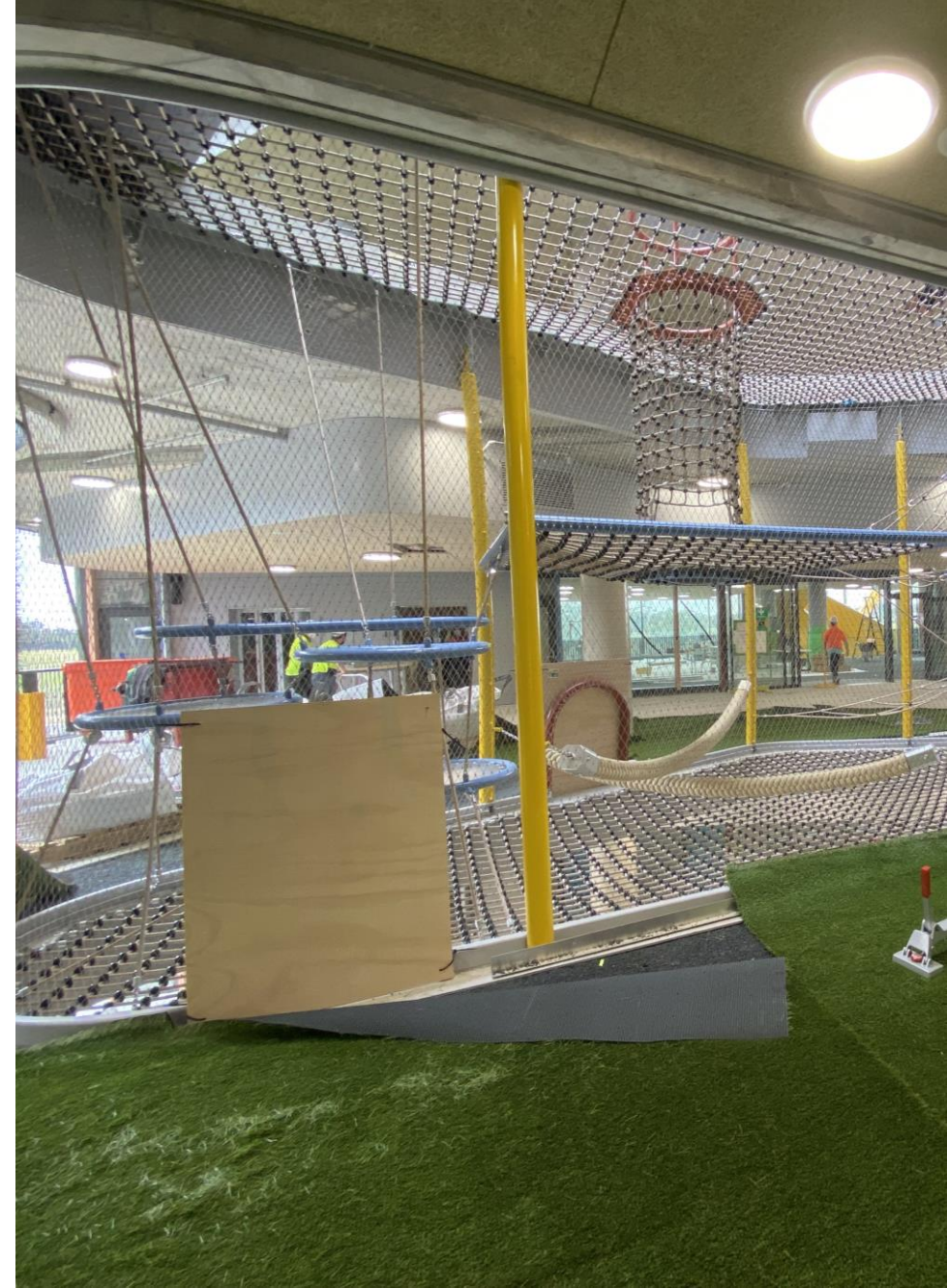
















Questions