Reinforcing Connections for Jumpform Construction:

Focus on Code Compliant Design & Detailing

ASSOCIATION OF CONSULTING STRUCTURAL ENGINEERS NSW



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Reinforcing Connections for Jumpform Construction

1.0 Jumpform Elements & Applications

- Typical Construction Joints
- Reinforcing Connection Types & Rebate Systems

2.0 Design Principles to Australian Standards

- Design Actions & AS3600:2018 Criteria
- Headed & Cog Anchorage Capacity Calculations
- Starter bar development & lapped splice length

3.0 Specifications & Detailing

- Structural Drawing typical detail
- Shop drawings for Formworkers



Construction Joint Applications

Reinforcing Connections for Jumpform Construction

Vertical Jumpform Elements: Core Walls, Stair Boxes, Columns, Blades, Wing Walls, Stitch / Infill Walls to precast elements

- Lift/Stair Core only (balance precast & conv)
- Full Floor SuperJump Systems

Horizontal Connected Elements: Floor Decks, Transfer Slabs, Band Beams, Stair Landings, Cantilever Balconies, Planters

- Vertical Connected Elements: Shear Walls, Wing walls, Outrigger walls, Tank walls
- Connections at constructions joint of jumpform elements to connecting elements require;
- (i) a fixing anchor in the jumpform element, an
- (ii) a reinforcement starter bar / lap bar in the joining element.



Connection specifications detail:

- Bar Size
- Spacing
- No. Rows & Location Top & Bottom / Central
- Anchorage Type Headed Anchor (Inserts) or Coupler & Cog Bar
- Rebate Depth & Type
- Starter Bar / Lapped Splice Lengths

Headed Anchors - Core Wall to Slab



Headed Anchors – Core Wall to Slab

Reinforcing Connections for Jumpform Construction

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1 1 ReidBar™ ReidBar™ Threaded Insert Δ Threaded Insert 4 A A Rebate ReidBar™ starter bars to suit ReidBar Insert Reid™ offers various rebale solutions to fix and locate inserts to suit all construction methods. Please contact Reid™ for more information.

Slab to insitu wall - single row

Slab to in-situ wall - double row



ReidBar™starter bars to suit ReidBar Inserts

Headed Anchors -Core Wall to Stair Landing Reinforcing Connections in Jumpform Elements





Coupler & Cog Anchors – Core Walls to Beams / Transfer Slabs



Coupler & Cog Anchors – Core Walls to Beams / Transfer Slabs



Design Actions & Capacity Checks

Reinforcing Connections for Jumpform Construction



Forces Acting at Connection: Axial Tension & Bending Moments Vertical Shear, Horizontal Shear In/out of Plane



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Design Actions & Capacity Checks

Tension	Shear
Steel Reduced Tensile Yield Capacity φfsy Φ = 0.85	Steel Reduced Ultimate Shear Capacity ϕ Vus Φ = 0.7 (Note, 500N bar Vus = 0.62fsy)
Concrete Reduced Ultimate Tensile Design Capacity ϕ Nurc, $\phi = 0.6$, + spacing reductions factors apply	Concrete Reduced Ultimate Shear Capacity φ Vuc, φ =0.6 + close edge reduction factors apply
Design Reduced Ultimate Tensile Capacity	Design Reduced Ultimate Shear Capacity
φNur = min. of φNurc or φfsy	φVur = min. of φVuc or φVus
Direct axial Tensile limit state load = N*	Vertical or Horizontal Shear limit state load = V*
Check Tensile Strength Capacity N*/ φNur < 1.0	Check Shear Strength Capacity V*/ φVur < 1.0



Design Actions & Capacity Checks

Reinforcing Connections for Jumpform Construction

Combined Tension & Shear

Interactive Tension and Shear loading of anchors is limited to 120% of combined capacity ϕ Nur + ϕ Vur;

 $\phi N^* / \phi Nur + \phi V^* / \phi Vur < 1.2$

Design Case Example:

Anchor is designed to 80% of steel shear capacity to carry vertical shear from dead load of suspended slab.

The design tension capacity is now limited to 40% of ϕ Nur (min. of ϕ Nurc or ϕ fsy), and may result in premature tensile failure of the fixing by pullout or steel yield in the event of overload with combined actions

Investigate ductile design solution with shared utilization in tension & shear



Australian Standards

Reinforcing Connections for Jumpform Construction

19.3 FIXINGS

19.3.1 General



Fixings, including holding-down bolts, inserts and ferrules, shall conform with the following:

- (a) A fixing shall be designed to transmit all forces, acting or likely to act on it.
- (b) Lifting inserts or fixings which are intended for lifting or for the attachment of temporary supports shall comply with the requirements of AS 3850.1.
- (c) Fixings shall be designed to yield before ultimate failure in the event of overload.
- (d) The anchorage of any fixings shall be designed in accordance with Section 13. The design strength of this anchorage shall be taken as ϕ times the ultimate strength, where $\phi = 0.6$. In the case of shallow anchorages, cone-type failure in the concrete surrounding the fixing shall be investigated taking into account edge distance, spacing, the effect of reinforcement, if any, and concrete strength at time of loading.
- (e) In the absence of calculations, the strength of a fixing shall be determined by load testing of a prototype to failure in accordance with Paragraph B4, Appendix B. The design strength of the fixing shall be taken as ϕ times the ultimate strength where the ultimate strength is taken as the average failure load divided by the appropriate factor given in Table B4.3, Appendix B and $\phi = 0.6$.

Cl 13.1.4 Development of Headed Anchorage $L_{db} = L_{sy.hb}$

Cl 13.1.2.6 Full Development of a Hook or Cog Anchorage Lst = 0.5Lsy.t

Headed Anchorage Design Principles & Methods

Concrete Capacity Design (CCD) Principles

Concrete tensile capacity of headed anchors will be influenced by;

- Embedment depth (anchor length + rebate depth)
- Concrete design strength
- Anchor spacing centres
- Anchor distance to concrete edge
- Head bearing area and shape

Reinforcing Connections in Jumpform Elements

CCD Method References for Headed Anchors				
ACI318: Building Code Requirements for Structural Concrete				
EN1992-1-1 Eurocode 2: Design of Concrete Structures				
AS3600:2018 Concrete Structures, Section 19 references AS3850.1 Appendix B				
AS 3850:2015 Prefabricated Concrete Elements, Appendix B				
AS5216:2018 Design of Post-Installed & Cast-In Fasteners				
NZS3101:2107 Concrete Structures Amendment A3, Section 17				

The designer must consult technical design data and/or advice provided by the anchor manufacturer/supplier to ensure correct design and detailing of the structural connection to achieve the required tensile and shear strength, and investigate load transfer and mode of failure for ductile behaviour.

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Concrete Capacity Design Principles & Methods

Calculated Concrete Tensile Capacity – Pullout Cone Mode of Failure for Headed Anchorages

Nuc = k. $f'_{c} {}^{0.5} h_{ef} {}^{1.5}$ (Isolated direct tension of a single anchor*) Where:

- Nuc = Characteristic Ultimate Concrete Tensile Capacity (kN)
- k = 12.5 for Uncracked Concrete, k = 10 for cracked concrete
- f'c = characteristic concrete compressive strength (MPa)
- h_{ef} = effective embedment depth of anchor (mm)

*Group effects apply: effect of spacing on anchors in a single row or multiple rows to be calculated as;

Xnai = a / 3 x h_{ef}

Headed Anchorage

Where:

- a = Anchor spacing distance (mm)
- h_{ef} = effective embedment depth of anchor (mm)

* Shape modification factors may apply, validated by proof testing to establish proprietary data for anchor geometry



Compliant Reinforcing Bar Connections Reinforcing Connections for Jumpform Construction

- Reinforcing connection anchors are long anchors for optimised effective embedment depths.
- The failure load of the concrete surrounding the anchor is greater than the yield capacity of the bar.
- The concrete tensile capacity is checked for the rebated embedment depth of the anchors, and their spacing centres.
- Reinforcing connection anchor systems can be value engineered for design capacity to full tensile yield capacity of 500N Grade reinforcing bar with ductile mode of failure at the full , and the connection design complies with AS3600 Section 19.3.1 (c).



e.g. ductile ReidBar Threaded Insert configurations: RB12 @250 RBA16 @300 RBA20 @400

*calculation and in concrete testing verified

Cog Anchorage Detailing

Reinforcing Connections for Jumpform Construction

Full Yield Stress development Embedment depth;

 $L_{st} = 0.5 L_{sy.t}$

For thin elements where embedment Ldb < $0.5L_{sy.t}$ anchor development is less than Yield Strength as per Cl 13.1.2.4;

Formula is reconfigured to calculate reduced stress design capacity at reduced embedment

Note: Min. 12db & ductile anchorage of fixings must be satisfied for reinforcing connections



(a) Standard hook

(b) Standard cog

FIGURE 13.1.2.6 DEVELOPMENT LENGTH OF A DEFORMED BAR WITH A STANDARD HOOK OR COG

13.1.2.4 Development length to develop less than the yield strength

Where the full yield strength of the bar is not required, the development length (L_{st}) to develop a tensile stress (σ_{st}) , less than the yield strength (f_{sy}) , shall be calculated from—

$$L_{\rm st} = L_{\rm sy.t} \frac{\sigma_{\rm st}}{f_{\rm sy}} \qquad \dots 13.1.2.4$$

but shall be not less than-

(a)
$$12d_b$$
; or

Cog Anchorage – Reduced Stress Development at Reduced Embedment Depths

			Reduced Characteristic Ultimate Capacity		
Bar Size	Wall Thickness T (mm)	Cog Anchor Embedment Depth L _{st} (mm)	Cog Reduced Tensile Stress φ σ st (MPa)	Tension φ F _{sy.st} (kN)	Shear ϕV_{ur} (kN)
	200 (min)	144 (12db min)	235	26.5	26.5
N12	350	280 (max) L _{st} = 0.5L _{sy.t} = 23d _b	425	48.0	<mark>26.5</mark>
NIC	250 (min)	196 (12db min)	230	46.0	47.1
NID	450+	370 (max) L _{st} = 0.5L _{sy.t} = 23d _b	425	85.5	47.1
	300 (min)	240 (min)	231	72.4	73.6
N20	500+	460 (max) L _{st} = 0.5L _{sy.t} = 23d _b	425	133.5	73.6
	350 (min)	288 (12db min)	204	100.2	115.1
N24	700+	625 (max) L _{st} = 0.5L _{sy.t} = 25d _b	425	208.7	115.1
	450 (min)	400 (min)	205	164.9	188.4
N32	900	830 (max) L _{st} = 0.5L _{sy.t} = 26d _b	425	341.7	188.4

Reduced tensile yield design capacity of 500N bar $\phi f_{sy} = 425$ MPa



Cog & Hook Anchorages – Pullout Box Design Capacity

Reinforcing Connections for Jumpform Construction



U-Type Box (Hook Anchorage) Top bar only in tension with single hook anchorage capacity limited by embedment depth L2



L-Type Box (Double Cog Anchorage) Double Cog anchorage limited by embedment depth L2 Min. 12db = 144mm achieving minimum reduced stress capacity

To satisfy ductile mode of failure for anchorages ; L2 = 0.5Lsy.t = 0.5×40 db = $0.5 \times 40 \times 12$ = 240mm Requires 300mm thick wall

Cog & Hook Anchorages – Pullout Boxes





Starter Bar Development & Lap Length Reinforcing Connections for Jumpform Construction

Development Length

$$L_{\rm sy.tb} = \frac{0.5k_1k_3f_{\rm sy}d_{\rm b}}{k_2\sqrt{f_{\rm c}'}} \ge 0.058f_{\rm sy}k_1d_{\rm b}$$

where

- $k_1 = 1.3$ for a horizontal bar with more than 300 mm of concrete cast below the bar; or
 - = 1.0 otherwise

Lsy.tb Typically 40db+ for anchorages in walls with > 300mm concrete under the bar

Lapped Splice for Bars in Tension

$$L_{\rm sy.t.lap} = k_7 \ L_{\rm sy.t} \ge 0.058 f_{\rm sy} k_1 d_{\rm b}$$

. . . 13.2.2

... 13.1.2.2

where

 $L_{\text{sy.t}}$ is calculated in accordance with Clause 13.1.2.1. (In the determination of $L_{\text{sy.t}}$ for use in Equation 13.2.2, the lower limit of $0.058f_{\text{sy}}k_1$ in Equation 13.1.2.2 does not apply); and

 k_7 shall be taken as 1.25 unless A_s provided is at least twice A_s required and no more than half of the reinforcement at the section is spliced, in which case k_7 may be taken as 1.



Critical strength applications where lap splices are not adequate specify continuous starter bar as top / bottom reo Eg Outrigger walls, Diapragms

Connection Specification



Connection Specifications



Connection Specifications



Shop Drawings for Layout of Connections by Formworker



Thank You

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